PavementDesigner.org

# PavementDesigner.org – Concrete Pavement Design for Municipal, Industrial, and Parking Facilities

16<sup>th</sup> Pavements and Materials Conference Tempe, AZ November 20, 2019

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### PavementDesigner

Home

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### PavementDesigner Project Leaders

- Industry Team Partners
  - Wayne Adaska, P.E.
    - Portland Cement Association
  - Brian Killingsworth, P.E.
    - National Ready Mix Concrete Association
- Additional Support
  - Jim Mack, P.E. & Tyler Speakmon, PhD (семех)
  - Feng Mu, PhD, P.E. (PNA Construction Technologies)
  - Randy Riley, P.E. & Jim Powell, P.E.
    - ACPA State/Chapter Associations







### **Overview and Background**

- ACPA, NRMCA, and PCA partnership, with a contribution from the RCC Council to develop a website application to design cement-based solutions for:
  - Municipal Streets and Local Roads
  - Parking Lots
  - Intermodal/Industrial Facilities
- Design guidance and tools for:
  - Jointed-Plain Concrete Pavements
  - Continuously Reinforce Concrete Pavement
  - Concrete Overlays
  - Composite Pavements
  - Roller Compacted Concrete
  - Cement Modified Soils
  - Cement-Treated Base
  - Full-Depth Reclamation



PavementDesigner.org

### Bringing Online the Best of the Best Available Design Tools



### Summary –

- Primary audience is city, county, and consultant engineers who design pavements
- Secondary audience is professors and students
- Unifies design methods, providing promoters with a single source to direct target audience to for consistent answers
- Fills a design void for some products
- Web-based platform, appealing to existing and future generations of design engineers...
- ...with broad industry partner support!
- **FREE** and easily accessible!



PCA. America's Cement Manufacturers\*









### **PARKING LOTS**

### Old Ways of Designing Parking Lots

- AASHTO 93
- ACI 330R-08 & 330R-19
  - Guide for Concrete Parking Lots
- StreetPave



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American Concrete Institute®

### **ACI 330**

#### Table 3.1—Subgrade soil types and approximate support values (Portland Cement Association 1984a,b; American Concrete Pavement Association 1982)

| Type of soil  | Support | k, psi/in. | CBR        | R        | SSV        |
|---|---------|------------|------------|----------|------------|
| Fine-grained soils in which silt and clay-size particles predominate  | Low     | 75 to 120  | 2.5 to 3.5 | 10 to 22 | 2.3 to 3.1 |
| Sands and sand-gravel mixtures with moderate amounts of silt and clay | Medium  | 130 to 170 | 4.5 to 7.5 | 29 to 41 | 3.5 to 4.9 |
| Sand and sand-gravel mixtures relatively free of plastic fines        | High    | 180 to 220 | 8.5 to 12  | 45 to 52 | 5.3 to 6.1 |

3R = California bearing ratio; R = resistance value; and SSV = soil support value. 1 psi = 0.0069 MPa, and 1 psi/in. = 0.27 MPa/m.

#### Table 3.2-Modulus of subgrade reaction k

| Substade k     |       | Sub-base               | thickness      |        |  |  |  |
|----------------|-------|------------------------|----------------|--------|--|--|--|
| value, psi/in. | 4 in. | 6 in.                  | 9 in.          | 12 in. |  |  |  |
|                |       | Granular aggi          | regate subbase | •      |  |  |  |
| 50             | 65    | 75                     | 85             | 110    |  |  |  |
| 100            | 130   | 140                    | 160            | 190    |  |  |  |
| 200            | 220   | 230                    | 270            | 320    |  |  |  |
| 300            | 320   | 330                    | 370            | 430    |  |  |  |
|                |       | Coment-treated subbase |                |        |  |  |  |
| 50             | 170   | 230                    | 310            | 390    |  |  |  |
| 100            | 280   | 400                    | 520            | 640    |  |  |  |
| 200            | 470   | 640                    | 830            | _      |  |  |  |
|                |       | Other treat            | ed subbase     |        |  |  |  |
| 50             | 85    | 115                    | 170            | 215    |  |  |  |
| 100            | 175   | 210                    | 270            | 325    |  |  |  |
| 200            | 280   | 315                    | 360            | 400    |  |  |  |
| 300            | 350   | 385                    | 420            | 490    |  |  |  |

<sup>6</sup>For subbase applied over different subgrades, psi/in. (Portland Cement Association 1984a,b; Federal Aviation Administration 1978). Note: 1 in. – 25.4 mm, and 1 psi/in. – 0.27 MPa/m.

#### e 3.4—Twenty-year design thickness recommendations, in. (no dowels)

| _        |                            | k = 500 psi/in. (CBR = 50; $R = 86$ ) |              |            | R = 86) | k = 400 | k = 400 psi/in. (CBR = 38; $R = 80$ ) |            |         | k = 300 psi/in. (CBR =26; R = 67) |              |            |        |
|----------|----------------------------|---------------------------------------|--------------|------------|---------|---------|---------------------------------------|------------|---------|-----------------------------------|--------------|------------|--------|
| _        | MOR, psi:                  | 650                                   | 600          | 550        | .500    | 650     | 600                                   | 550        | 500     | 650                               | 600          | 550        | 500    |
| _        | A (ADTT=1)                 | 4.0                                   | 4.0          | 4.0        | 4.0     | 4.0     | 4.0                                   | 4.0        | 4.0     | 4.0                               | 4.0          | 4.0        | 4.5    |
| -        | A (ADTT = 10)              | 4.0                                   | 4.0          | 4.0        | 4.5     | 4.0     | 4.0                                   | 4.5        | 4.5     | 4.0                               | 4.5          | 4.5        | 4.5    |
| _        | B (ADTT = 25)              | 4.0                                   | 4.5          | 4.5        | 5.0     | 4.5     | 4.5                                   | 5.0        | 5.5     | 4.5                               | 4.5          | 5.0        | 5.5    |
| - fic    | B (ADTT = 300)             | 5.0                                   | 5.0          | 5.5        | 5.5     | 5.0     | 5.0                                   | 5.5        | 5.5     | 5.0                               | 5.5          | 5.5        | 6.0    |
| – ory    | C (ADTT = 100)             | 5.0                                   | 5.0          | 5.5        | 5.5     | 5.0     | 5.5                                   | 5.5        | 6.0     | 5.5                               | 5.5          | 6.0        | 6.0    |
| -        | C (ADTT = 300)             | 5.0                                   | 5.5          | 5.5        | 6.0     | 5.5     | 5.5                                   | 6.0        | 6.0     | 5.5                               | 6.0          | 6.0        | 6.5    |
| _        | C (ADTT = 700)             | 5.5                                   | 5.5          | 6.0        | 6.0     | 5.5     | 5.5                                   | 6.0        | 6.5     | 5.5                               | 6.0          | 6.5        | 6.5    |
| _        | $D (ADTT = 700)^{\dagger}$ | 6.5                                   | 6.5          | 6.5        | 6.5     | 6.5     | 6.5                                   | 6.5        | 6.5     | 6.5                               | 6.5          | 6.5        | 6.5    |
| _        |                            | k = 200                               | ) psi/in. (C | BR = 10; I | R = 48) | k = 10  | 0 psi/in. (0                          | CBR = 3; R | ? = 18) | <u>k</u> = 5                      | 0 psi/in. (O | CBR = 2; h | t = 5) |
| _        | MOR, psi:                  | 650                                   | 600          | 550        | .500    | 650     | 600                                   | 550        | 500     | 650                               | 600          | 550        | 500    |
| n        | A (ADTT=1)                 | 4.0                                   | 4.0          | 4.0        | 4.5     | 4.0     | 4.5                                   | 4.5        | 5.0     | 4.5                               | 5.0          | 5.0        | 5.5    |
|          | A (ADTT = 10)              | 45                                    | 4.5          | 5.0        | 5.0     | 4.5     | 5.0                                   | 5.0        | 5.5     | 5.0                               | 5.5          | 5.5        | 6.0    |
|          | B (ADTT = 25)              | 5.0                                   | 5.0          | 5.5        | 6.0     | 5.5     | 5.5                                   | 6.0        | 6.0     | 6.0                               | 6.0          | 6.5        | 7.0    |
| Traffic  | B (ADTT = 300)             | 5.5                                   | 5.5          | 6.0        | 6.5     | 6.0     | 6.0                                   | 6.5        | 7.0     | 6.5                               | 7.0          | 7.0        | 7.5    |
| category | C (ADTT = 100)             | 5.5                                   | 6.0          | 6.0        | 6.5     | 6.0     | 6.5                                   | 6.5        | 7.0     | 6.5                               | 7.0          | 7.5        | 7.5    |
|          | C (ADTT = 300)             | 6.0                                   | 6.0          | 6.5        | 6.5     | 6.5     | 6.5                                   | 7.0        | 7.5     | 7.0                               | 7.5          | 7.5        | 8.0    |
|          | C (ADTT = 700)             | 6.0                                   | 6.5          | 6.5        | 7.0     | 6.5     | 7.0                                   | 7.0        | 7.5     | 7.0                               | 7.5          | 8.0        | 8.5    |
|          | $D (ADTT = 700)^{\dagger}$ | 7.0                                   | 7.0          | 7.0        | 7.0     | 8.0     | 8.0                                   | 8.0        | 8.0     | 9.0                               | 9.0          | 9.0        | 9.0    |

\*ADTT = average daily truck traffic. Trucks are defined as vehicles with at least six wheels; excludes panel trucks, pickup trucks, and other four-wheel vehicles. Refer to Appendix A. k = modulus of subgrade reaction; CBR = California bearing ratio; R = resistance value; and MOR = modulus of rupture.

### Parking Lot Design

- ACI 330R-08 Guide based on StreetPave (PD's predecessor) design runs
- StreetPave is another accepted design methodology for Parking Lots
- New guide (ACI 330-R18) is based off PD design runs



### Parking Lot Design with PavementDesigner

- PavementDesigner's

   Parking design uses a
   slightly modified version of
   the Street's Module for the
   sake of simplicity
  - Allows for various design lives, reliabilities, and percent slabs cracked at the end of the design life





## **MUNICIPAL STREETS & LOCAL ROADS**

### Municipal Street Design with PavementDesigner

- Overlays
  - Bonded and Unbonded
  - On Asphalt and Concrete
- Full-Depth Concrete
  JPCP
  - RCC
  - CRCP
- Composite Pavements



### **Other Ways of Designing Municipal Streets**

- AASHTO 93
- Pavement ME
- ACI 325.12R-02
  - Guide for Design of Jointed Concrete Pavements for Streets and Local Roads
- StreetPave



### AASHTO 93

- Wholly empirical AASHO Road Test
- Limited inference space:
  - Materials
  - Structural sections
  - Soils
  - Traffic





### **Performance Estimated Subjectively**

### Present Serviceability Index (PSI)

- 4.0 5.0 = Very Good
- 3.0 4.0 = Good
- 2.0 3.0 = Fair
- 1.0 2.0 = Poor
- 0.0 1.0 = Very Poor
- "Failure" at the Road Test considered @ 1.5
- Typical U.S. state agency terminal serviceability in practice = 2.5

### **PERCENT SURVIVING WITH PSI ABOVE 2.5**



### Don't Just Take My Word...

| GAO           | United States General Accounting Office<br>Report to the Secretary of<br>Transportation   |
|---------------|---|
| November 1997 | TRANSPORTATION<br>INFRASTRUCTURE  |
|               | Highway Pavement<br>Design Guide Is<br>Outdated   |
|               | THE REAL PROPERTY OF THE REAL |
|               |   |

"The current design guide and its predecessors" were largely based on design equations empirically derived from the observations AASHTO's predecessor made during road performance tests completed in 1959-60. Several transportation experts have criticized the empirical data thus derived as outdated and inadequate for today's highway system. In addition, a March 1994 DOT Office of Inspector General report concluded that the design guide was outdated and that pavement design information it relied on could not be supported and validated with systematic comparisons to actual experience or research." ... this is why Pavement ME exists!

PavementDesigner.org

GAO/RCED-98-9

### **AASHTOWare Pavement ME Design**

- Developed for Highways
  - NOT street, road, parking lot, etc.
- Complex
- Expensive



Recent Files

Projects

🖃 🔔 Project 1

🔽 Traffic

DX AASHTO DARWin-ME Version 1.0 Build 1.0.18 (Date: 8/31/2011)

Project1:Project Project1:Traffic

New Pavement

Jointed Plain Concrete F -

General Information

Design type

Pavement type

New Open SaveAs

Save SaveAl Close Exit. Bun Batch Import Export Undo Redo Help

Performance Criteria

**ASHTOWare** 

Paveme

▼ ×

Reliability

Limit

63

### JPCP Calibration – **BIG INF. SPACE!**



### AASHTO 93 vs. ME



### OUTPUTS, OUTPUTS, OUTPUTS!!!



#### **Design Outputs**

Terminal IRI (in/mile)



Criterion

Satisfied?

Pass

Pass

Pass

#### **Design Inputs**

Design Life: 20 years Design Type: JPCP

#### Design Structure

| Layer type  | N       |
|-------------|---------|
| PCC         | JPCP D  |
| Flexible    | Default |
| Cement_Base | Cement  |
| Subgrade    | A-7-6   |
| Subgrade    | A-7-6   |

#### **Design Outputs**

#### Distress Prediction St



### Mean joint faulting (in) JPCP transverse cracking (percent slabs) Distress Charts

**Distress Prediction Summary** 

**Distress Type** 





**Reliability (%)** 

Target

90.00

90.00

90.00

Achieved

99.92

99.90

91.91

**Distress** @ Specified

Reliability

Target

172.00

0.12

5.00

Predicted

117.99

0.07

4.61





2.00

### **ACI 325**

- Limited design charts
- New guide based on PavementDesigner runs

Table 3.4—Twenty-year design thickness recommendations, in. (no dowels)

|           |   | k = 500                    | 0 psi/in. (C                    | BR = 50; I                       | R = 86)                      | k = 400                     | 0 psi/in. (C                | CBR = 38; R = 80) k = 300 psi/in. (CBR =26; R = 67) |             |              |              |                |             |
|-----------|---|----------------------------|---------------------------------|----------------------------------|------------------------------|-----------------------------|-----------------------------|---|-------------|--------------|--------------|----------------|-------------|
|           | MOR, psi:   | 650                        | 600                             | 550                              | 500                          | 650                         | 600                         | 550   | 500         | 650          | 600          | 550            | 500         |
|           | A (ADTT=1)  | 4.0                        | 4.0                             | 4.0                              | 4.0                          | 4.0                         | 4.0                         | 4.0   | 4.0         | 4.0          | 4.0          | 4.0            | 4.5         |
|           | A(ADTT = 10)  | 4.0                        | 4.0                             | 4.0                              | 4.5                          | 4.0                         | 4.0                         | 4.5   | 4.5         | 4.0          | 4.5          | 4.5            | 4.5         |
|           | B (ADTT = 25)   | 4.0                        | 4.5                             | 4.5                              | 5.0                          | 4.5                         | 4.5                         | 5.0   | 5.5         | 4.5          | 4.5          | 5.0            | 5.5         |
| Traffic   | B (ADTT = 300)  | 5.0                        | 5.0                             | 5.5                              | 5.5                          | 5.0                         | 5.0                         | 5.5   | 5.5         | 5.0          | 5.5          | 5.5            | 6.0         |
| category  | C (ADTT = 100)  | 5.0                        | 5.0                             | 5.5                              | 5.5                          | 5.0                         | 5.5                         | 5.5   | 6.0         | 5.5          | 5.5          | 6.0            | 6.0         |
|           | C (ADTT = 300)  | 5.0                        | 5.5                             | 5.5                              | 6.0                          | 5.5                         | 5.5                         | 6.0   | 6.0         | 5.5          | 6.0          | 6.0            | 6.5         |
|           | C (ADTT = 700)  | 5.5                        | 5.5                             | 6.0                              | 6.0                          | 5.5                         | 5.5                         | 6.0   | 6.5         | 5.5          | 6.0          | 6.5            | 6.5         |
|           | $D(ADTT = 700)^{\dagger}$                               | 6.5                        | 6.5                             | 6.5                              | 6.5                          | 6.5                         | 6.5                         | 6.5   | 6.5         | 6.5          | 6.5          | 6.5            | 6.5         |
|           |   | k = 200                    | 0 psi/in. (C                    | BR = 10; I                       | R = 48)                      | k = 10                      | 0 psi/in. (0                | CBR = 3; R  | = 18)       | k = 5        | 0 psi/in. (0 | CBR = 2; R     | (= 5)       |
|           | MOR, psi:   | 650                        | 600                             | 550                              | 500                          | 650                         | 600                         | 550   | 500         | 650          | 600          | 550            | 500         |
|           | A (ADTT=1)  | 4.0                        | 4.0                             | 4.0                              | 4.5                          | 4.0                         | 4.5                         | 4.5   | 5.0         | 4.5          | 5.0          | 5.0            | 5.5         |
|           | A(ADTT = 10)  | 4.5                        | 4.5                             | 5.0                              | 5.0                          | 4.5                         | 5.0                         | 5.0   | 5.5         | 5.0          | 5.5          | 5.5            | 6.0         |
|           | B (ADTT = 25)   | 5.0                        | 5.0                             | 5.5                              | 6.0                          | 5.5                         | 5.5                         | 6.0   | 6.0         | 6.0          | 6.0          | 6.5            | 7.0         |
| Traffic   | B (ADTT = 300)  | 5.5                        | 5.5                             | 6.0                              | 6.5                          | 6.0                         | 6.0                         | 6.5   | 7.0         | 6.5          | 7.0          | 7.0            | 7.5         |
| category  | C (ADTT = 100)  | 5.5                        | 6.0                             | 6.0                              | 6.5                          | 6.0                         | 6.5                         | 6.5   | 7.0         | 6,5          | 7.0          | 7.5            | 7.5         |
|           | C (ADTT = 300)  | 6.0                        | 6.0                             | 6.5                              | 6.5                          | 6.5                         | 6.5                         | 7.0   | 7.5         | 7.0          | 7.5          | 7.5            | 8.0         |
|           | C (ADTT = 700)  | 6.0                        | 6.5                             | 6.5                              | 7.0                          | 6.5                         | 7.0                         | 7.0   | 7.5         | 7.0          | 7.5          | 8.0            | 8.5         |
|           | $D\left(ADTT=700\right)^{\dagger}$                      | 7.0                        | 7.0                             | 7.0                              | 7.0                          | 8.0                         | 8.0                         | 8.0   | 8.0         | 9.0          | 9.0          | 9.0            | 9.0         |
| ADTT - av | verage daily truck traffic<br>s of subgrade reaction; ( | . Trucks are<br>CBR – Cali | e defined as y<br>fornia bearin | whicles with $g_{ratio} = R = 1$ | at least six<br>resistance v | wheels; exch<br>alue; and M | udes panel tr<br>OR – modul | ucks, pickup<br>us of ruptur                        | trucks, and | other four-w | wheel vehick | es. Refer to / | Appendix A. |



### PavementDesigner for Roadways

- Roots date back to the 1960s
  PCA Method
- Tailored for streets and roads
- Failure modes are cracking and erosion



### Municipal Street Design with PavementDesigner

- Design for Overland Parkway with ~100 trucks/day
- Existing Subgrade is poorly graded silt (A-5)





Home

New Design

My Designs



Welcome to Pavement Designer, a free web-based pavement design tool for streets, local roads, parking lots, and intermodal/industrial facilities.

Best viewed using Chrome on Windows or Safari for MacOS.



Start Designing

0 Resources





Terms of Service



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Home

New Design

My Designs

#### Select Project Type

LOGOUT



#### PARKING

#### CONCRETE STREETS

A long-lasting solution for conventional over the road traffic. This module can be used to design jointed plain concrete pavement (JPCP), continuously reinforced concrete pavement (CRCP), roller-compacted concrete pavement (RCC), overlays, and composite pavements with stabilized bases and soils. This module should be used for the design of county, town, and city streets.

IN THE OTHER ADDRESS OF

**G** Resources

Support



Terms of Service

INTERMODAL

A REAL PROPERTY AND A REAL





Home

#### **<** Select Project Type

#### Select Street Project Type

LOGOUT

CONCRETE Concrete Streets provide a long-lasting pavement for city streets and local roads. This module can be used to

design conventional jointed

plain concrete pavements (JPCP), roller-compacted

concrete pavements (RCC).

or continuously reinforced

METHODOLOGY: ACPA StreetPave/PCA Method,

AASHTO 93

 $\overline{\nabla}$ 

concrete pavements (CRCP).



New Design





Resources



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OVERLAY

with the state manufact

Terms of Service

NEW

COMPOSITE

LOGOUT

100

#### **PAVEMENT STRUCTURE** 2





Home

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My Designs

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Resources

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Traffic Growth Rate

**Directional Distribution** 

Design Lane Distribution

(% per year)

(%)

(%)



Help 🕜

| +-+                    | Single                   |                        | Tandem                   |                        | Tridem                   |
|------------------------|--------------------------|------------------------|--------------------------|------------------------|--------------------------|
| AXLE<br>LOAD<br>(kips) | AXLES/<br>1000<br>TRUCKS | AXLE<br>LOAD<br>(kips) | AXLES/<br>1000<br>TRUCKS | AXLE<br>LOAD<br>(kips) | AXLES/<br>1000<br>TRUCKS |
| 24                     | 0.07                     | 24                     | 0.07                     | 24                     | 0.07                     |
| 24                     | 1.6                      | 24                     | 1.6                      | 24                     | 1.6                      |
| 22                     | 2.6                      | 22                     | 2.6                      | 22                     | 2.6                      |
| 20                     | 6.63                     | 20                     | 6.63                     | 20                     | 6.63                     |
| 18                     | 16.61                    | 18                     | 16.61                    | 18                     | 16.61                    |
| 16                     | 23.88                    | 16                     | 23.88                    | 16                     | 23.88                    |
| 14                     | 47.76                    | 14                     | 47.76                    | 14                     | 47.76                    |
| 12                     | 116.76                   | 12                     | 116.76                   | 12                     | 116.76                   |
| 10                     | 142.7                    | 10                     | 142.7                    | 10                     | 142.7                    |
| 8                      | 233.6                    | 8                      | 233.6                    | 8                      | 233.6                    |

TRAFFIC SUMMARY DETAILS



Support



V





Resources

\*The descriptors high, medium, or low refer to the relative weights of axle loads for the type of street or road; that is, "low" for a rural Interstate would represent heavier loads than "low" for a secondary road.

700-5,000

3.000-

15,000+ 4,000-

50.000+

3%-15%

5%-25%

10%-30%

40-1.000

300-5.000+

700-10.000+

26

30

34

44

52

60

\*\* Trucks -- two-axle, four-tire trucks excluded.

streets and primary roads (low\*)

and rural interstate (medium to high\*)

Arterial streets and primary roads (medium\*), expressways

Arterial streets, primary roads, expressways (high\*), urban

and urban and rural interstate (low to medium\*)

Collector

Minor Arterial

Major Arterial

EMENT STRUCTURE

LOGOUT

**PAVEMENT STRUCTURE** 2





TRAFFIC SUMMARY DETAILS

|                        | Single                   |                        | Tandem                   | +-+                    | Tridem                   |
|------------------------|--------------------------|------------------------|--------------------------|------------------------|--------------------------|
| AXLE<br>LOAD<br>(kips) | AXLES/<br>1000<br>TRUCKS | AXLE<br>LOAD<br>(kips) | AXLES/<br>1000<br>TRUCKS | AXLE<br>LOAD<br>(kips) | AXLES/<br>1000<br>TRUCKS |
| 26                     | 0.07                     | 44                     | 1.16                     | 62                     | 0                        |
| 24                     | 1.6                      | 36                     | 7.76                     | 56                     | 0                        |
| 22                     | 2.6                      | 40                     | 38.79                    | 50                     | 0                        |
| 20                     | 6.63                     | 32                     | 54.76                    | 44                     | 0                        |
| 18                     | 16.61                    | 28                     | 44.43                    | 38                     | 0                        |
| 16                     | 23.88                    | 24                     | 30.74                    | 32                     | 0                        |
| 14                     | 47.76                    | 20                     | 45                       | 26                     | 0                        |
| 12                     | 116.76                   | 16                     | 59.25                    | 20                     | 0                        |
| 10                     | 142.7                    | 12                     | 91.15                    | 14                     | 0                        |
| 8                      | 233.6                    | 8                      | 47.01                    | 8                      | 0                        |



Change Design Type

Privacy Policy

Terms of Service

Street O Concrete

Collector

25

Change Design Type

TRAFFIC

Design Life

Trucks/Day

Traffic Growth Rate

**Directional Distribution** 

Design Lane Distribution

User Defined Traffic Info

V

V

(% per year)

(%)

(%)

(Years)

#### PAVEMENT STRUCTURE 2





# Project Type: Home

200

LOGOUT

New Design





Resources





Avg Trucks/Da

Total Trucks in Design Lane over the Design Life

|  | 23                |
|--|-------------------|
| ay in Design Lane over the Design Life | T. LE             |
|  |                   |
|  | Children of Lines |

(%)

(%)

|                        | Single                   |                        | Tandem                   | +-+                    | Tridem                   |
|------------------------|--------------------------|------------------------|--------------------------|------------------------|--------------------------|
| AXLE<br>LOAD<br>(kips) | AXLES/<br>1000<br>TRUCKS | AXLE<br>LOAD<br>(kips) | AXLES/<br>1000<br>TRUCKS | AXLE<br>LOAD<br>(kips) | AXLES/<br>1000<br>TRUCKS |
| 26                     | 0.07                     | 44                     | 1.16                     | 62                     | 0                        |
| 24                     | 1.6                      | 36                     | 7.76                     | 56                     | 0                        |
| 22                     | 2.6                      | 40                     | 38.79                    | 50                     | 0                        |
| 20                     | 6.63                     | 32                     | 54.76                    | 44                     | 0                        |
| 18                     | 16.61                    | 28                     | 44.43                    | 38                     | 0                        |
| 16                     | 23.88                    | 24                     | 30.74                    | 32                     | 0                        |
| 14                     | 47.76                    | 20                     | 45                       | 26                     | 0                        |
| 12                     | 116.76                   | 16                     | 59.25                    | 20                     | 0                        |
| 10                     | 142.7                    | 12                     | 91.15                    | 14                     | 0                        |
| 8                      | 233.6                    | 8                      | 47.01                    | 8                      | 0                        |

TRAFFIC SUMMARY DETAILS

V

LOGOUT

100

#### 2 PAVEMENT STRUCTURE



0



Home

New Design

O

My Designs

0

Resources

Ø



100

User Defined Traffic Info

Traffic Growth Rate

(% per year)

(%)

(%)

Directional Distribution

Design Lane Distribution



Help 🕜

(%) % of Slabs Cracked at End of Design Life (%)

#### CALCULATED TRAFFIC RESULTS

Avg Trucks/Day in Design Lane over the Design Life

Total Trucks in Design Lane over the Design Life

|          | +-+                    | Single                   |                        | Tandem                   |                        | Tridem                   |
|----------|------------------------|--------------------------|------------------------|--------------------------|------------------------|--------------------------|
| a second | AXLE<br>LOAD<br>(kips) | AXLES/<br>1000<br>TRUCKS | AXLE<br>LOAD<br>(kips) | AXLES/<br>1000<br>TRUCKS | AXLE<br>LOAD<br>(kips) | AXLES/<br>1000<br>TRUCKS |
| 1-1      | 26                     | 0.07                     | 44                     | 1.16                     | 62                     | 0                        |
|          | 24                     | 1.6                      | 36                     | 7.76                     | 56                     | 0                        |
|          | 22                     | 2.6                      | 40                     | 38.79                    | 50                     | 0                        |
|          | 20                     | 6.63                     | 32                     | 54.76                    | 44                     | 0                        |
|          | 18                     | 16.61                    | 28                     | 44.43                    | 38                     | 0                        |
| to       | 16                     | 23.88                    | 24                     | 30.74                    | 32                     | 0                        |
| D. a     | 14                     | 47.76                    | 20                     | 45                       | 26                     | 0                        |
|          | 12                     | 116.76                   | 16                     | 59.25                    | 20                     | 0                        |
|          | 10                     | 142.7                    | 12                     | 91.15                    | 14                     | 0                        |

47.01

233.6

8

TRAFFIC SUMMARY DETAILS



V

LOGOUT

#### 2 PAVEMENT STRUCTURE

GLOBAL

Reliability

(%)

(%)





Home

New Design

O

My Designs

0

Resources

9

### Project Type: Street O Concrete TRAFFIC Collector Design Life 25

100

User Defined Traffic Info

### Traffic Growth Rate

(% per year)

Directional Distribution

Design Lane Distribution



V

(Years)

(%)

(%)

#### and the second

V

% of Slabs Cracked at End of Design Life

Help

#### CALCULATED TRAFFIC RESULTS

Avg Trucks/Day in Design Lane over the Design Life

Total Trucks in Design Lane over the Design Life



TRAFFIC SUMMARY DETAILS

|           | LOAD<br>(kips) | 1000<br>TRUCKS | LOAD<br>(kips) | 1000<br>TRUCKS | LOAD<br>(kips) | 1000<br>TRUCK |
|-----------|----------------|----------------|----------------|----------------|----------------|---------------|
| 1. Ferral | 26             | 0.07           | 44             | 1.16           | 62             | 0             |
| 100       | 24             | 1.6            | 36             | 7.76           | 56             | 0             |
|           | 22             | 2.6            | 40             | 38.79          | 50             | 0             |
|           | 20             | 6.63           | 32             | 54.76          | 44             | 0             |
|           | 18             | 16.61          | 28             | 44.43          | 38             | 0             |
|           | 16             | 23.88          | 24             | 30.74          | 32             | 0             |
| 5.0       | 14             | 47.76          | 20             | 45             | 26             | 0             |
|           | 12             | 116.76         | 16             | 59.25          | 20             | 0             |
|           | 10             | 142.7          | 12             | 91.15          | 14             | 0             |
| 4         | 8              | 233.6          | 8              | 47.01          | 8              | 0             |



Change Design Type

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SAVE PAVEMENT STRUCTURE

LOGOUT

#### 2 PAVEMENT STRUCTURE

GLOBAL

Reliability

(%)

(%)



0



Home

New Design

O

My Designs

0

Resources

9

### Project Type: Street O Concrete TRAFFIC Collector Design Life 25

50

User Defined Traffic Info

100 Traffic Growth Rate

Trucks/Day

(% per year)

V

V

(Years)

(%)

(%)

Directional Distribution

Design Lane Distribution



V

% of Slabs Cracked at End of Design Life

Help 🕜

#### CALCULATED TRAFFIC RESULTS

Avg Trucks/Day in Design Lane over the Design Life

Total Trucks in Design Lane over the Design Life

|                        | Singlo   |  | Tandom   | H  | Tridem   |
|------------------------|--|--|--|--|--|
| AXLE<br>LOAD<br>(kips) | AXLES/<br>1000<br>TRUCKS   | AXLE<br>LOAD<br>(kips)   | AXLES/<br>1000<br>TRUCKS   | AXLE<br>LOAD<br>(kips)   | AXLES/<br>1000<br>TRUCKS   |
| 26                     | 0.07   | 44   | 1.16   | 62   | 0  |
| 24                     | 1.6  | 36   | 7.76   | 56   | 0  |
| 22                     | 2.6  | 40   | 38.79  | 50   | 0  |
| 20                     | 6.63   | 32   | 54.76  | 44   | 0  |
| 18                     | 16.61  | 28   | 44.43  | 38   | 0  |
| 16                     | 23.88  | 24   | 30.74  | 32   | 0  |
| 14                     | 47.76  | 20   | 45   | 26   | 0  |
| 12                     | 116.76   | 16   | 59.25  | 20   | 0  |
| 10                     | 142.7  | 12   | 91.15  | 14   | 0  |
|                        | AXLE<br>LOAD<br>(kips)<br>26<br>24<br>22<br>20<br>18<br>16<br>14<br>12<br>10 | Single        AXLE<br>LOAD<br>(kips)      AXLES/<br>1000<br>TRUCKS        26      0.07        24      1.6        22      2.6        20      6.63        18      16.61        16      23.88        14      47.76        12      116.76        10      142.7 | Single      AXLE<br>LOAD<br>(kips)      AXLES/<br>1000<br>TRUCKS      AXLE<br>LOAD<br>(kips)        26      0.07      44        26      0.07      44        24      1.6      36        22      2.6      40        20      6.63      32        18      16.61      28        16      23.88      24        14      47.76      20        12      116.76      16        10      142.7      12 | AXLE<br>LOAD<br>(kips)      AXLES/<br>1000<br>TRUCKS      AXLE<br>LOAD<br>(kips)      AXLES/<br>1000<br>(kips)      Tandem        26      0.07      44      A.LES/<br>LOAD<br>(kips)      AXLE<br>1000<br>TRUCKS        26      0.07      44      1.16        24      1.6      36      7.76        22      2.6      40      38.79        20      6.63      32      54.76        18      16.61      28      44.43        16      23.88      24      30.74        14      47.76      20      45        12      116.76      16      59.25        10      142.7      12      91.15 | AXLE<br>LOAD<br>(kips)      AXLES/<br>1000<br>TRUCKS      AXLE<br>LOAD<br>(kips)      AXLE<br>1000<br>TRUCKS      AXLE<br>LOAD<br>(kips)      AXLE<br>1000<br>TRUCKS        26      0.07      44      1.16      62        24      1.6      36      7.76      56        22      2.6      40      38.79      50        20      6.63      32      54.76      44        18      16.61      28      44.43      38        16      23.88      24      30.74      32        14      47.76      20      45      26        12      116.76      16      59.25      20        10      142.7      12      91.15      14 |

47.01

233.6

TRAFFIC SUMMARY DETAILS

**?** Support







Change Design Type

Privacy Policy

PAVEMENT STRUCTURE



5

V



Roller-Compacted Concrete (RCC)

Continuously Reinforced Concrete Pavement (CRCP)

SUMMARY

**G** Resources

My Designs





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Privacy Policy







A-2-7, sandy

A-4

A-5

A-6

**Fine-Grained Soils** 

ML, OL

MH

CL

Support

Project Level

Clayey Gravelly Sand

Silt

Silt/Sand/Gravel Mixture

Poorly Graded Silt

Plastic Clay

DESIGN SUMMARY

5.000-8.000

6.000-12.000

5,000-8,000

6,000-12,000

4-8

5-15

4-8

5-15



A-2-7, sandy

A-4

A-5

A-6

**Fine-Grained Soils** 

ML, OL

MH

CL

Support

Project Level

Clayey Gravelly Sand

Silt

Silt/Sand/Gravel Mixture

Poorly Graded Silt

Plastic Clay

DESIGN SUMMARY

5.000-8.000

6.000-12.000

5,000-8,000

6,000-12,000

4-8

5-15

4-8

5-15











Project Level

Privacy Policy

SAVE DESIGN SUMMARY

![](_page_50_Figure_0.jpeg)

LOGOUT

9

![](_page_51_Picture_2.jpeg)

Project Type: Street O Concrete O JPCP

![](_page_51_Picture_4.jpeg)

| nalysis and | Guidance |        |  |
|-------------|----------|--------|--|
|             | ODAOKINO | FROMON |  |

SION LOAD TRANSFER JOINT SPACING

DOWELED UNDOWELED

The key to excellent long-term performance of doweled joints is adequate load transfer over the life of the pavement. Load transfer devices generally are recommended for jointed plain concrete pavements that have an initial design thickness greater than about 8 inches (200 mm) because traffic levels that require such thicknesses for fatigue resistance also are of a level that might result in pumping and faulting of the joints if load transfer devices are not included in the joints. When the initial design thickness is less than 8 inches (200 mm), load transfer devices are recommended only if faulting is the predicted cause of failure.

Although other geometries (e.g., elliptical, plate, square, etc.) and materials (e.g., stainless or microcomposite steel, zinc alloy-sleeved, etc.) can be used to transfer load across transverse joints in jointed plain concrete pavements, round and smooth steel dowel bars are the most commonly used load transfer device. Typical size recommendations for round steel dowel bars placed at 12 in. (300 mm) on-center are:

#### Recommended Dowel Bar Size

| Concrete Design Thickness, in.                              | Dowel Bar Size, in.   |
|---|-----------------------|
| less than 8 in. and cracking is predicated cause of failure | Dowel not recommended |
| less than 8 in. and faulting is predicted cause of failure  | 1.00 in.              |
| between 8 in. and 10 in.                                    | 1.25 in.              |
| greater than 10 in.   | 1.50 in.              |

Required load transfer device size and spacing can, however, vary based on load transfer technology geometry and material (see manufacturer's recommendations), and some non-uniform spacings offer opportunities to optimize/minimize steel content at the joints while causing minimal impacts on pavement responses (see ACPA's DowelCAD 2.0). Other exceptions also exist, like the lack of a need for load transfer devices in bonded concrete overlays on asphalt or composite pavements. The National Concrete Consortium (NCC) also has developed, "Recommendations for Standardized Dowel Load Transfer Systems for Jointed Concrete Pavements," which are available through the National Concrete Pavement Technology (CP Tech) Center

A

Project Type: Street O Concrete O JPCP

![](_page_52_Picture_4.jpeg)

|  | 1 |    |    |
|--|---|----|----|
|  |   | 10 |    |
|  |   |    |    |
|  |   |    |    |
|  | ÷ |    | ĸ. |

![](_page_52_Picture_6.jpeg)

0

![](_page_52_Picture_8.jpeg)

![](_page_52_Picture_9.jpeg)

### PavementDesigner.org

| Analysis and | Guidance |         |               |  |         |
|--------------|----------|---------|---------------|--|---------|
| SENSITIVITY  | CRACKING | EROSION | JOINT SPACING |  | UNDOWEL |

The key to excellent long-term performance of doweled joints is adequate load transfer over the life of the pavement. Load transfer devices generally are recommended for jointed plain concrete pavements that have an initial design thickness greater than about 8 inches (200 mm) because traffic levels that require such thicknesses for fatigue

#### SAVE DESIGN

| Entor | unique design name |
|-------|--------------------|
| Inter | unique design name |

| i older Name      |   |
|-------------------|---|
| Project Folder    | ` |
| CREATE NEW FOLDER |   |

in pumping and faulting of the joints if load transfer devices are not thickness is less than 8 inches (200 mm), load transfer devices are cause of failure.

te, square, etc.) and materials (e.g., stainless or microcomposite steel, er load across transverse joints in jointed plain concrete pavements, ost commonly used load transfer device. Typical size recommendations 00 mm) on-center are:

| SAVE        | s, in.             | Dowel Bar Size, in.   |
|-------------|--------------------|-----------------------|
|             | d cause of failure | Dowel not recommended |
|             | d cause of failure | 1.00 in.              |
| between 8 i | in. and 10 in.     | 1.25 in.              |
| greater t   | han 10 in.         | 1.50 in.              |

Required load transfer device size and spacing can, however, vary based on load transfer technology geometry and material (see manufacturer's recommendations), and some non-uniform spacings offer opportunities to optimize/minimize steel content at the joints while causing minimal impacts on pavement responses (see ACPA's DowelCAD 2.0). Other exceptions also exist, like the lack of a need for load transfer devices in bonded concrete overlays on asphalt or composite pavements. The National Concrete Consortium (NCC) also has developed, "Recommendations for Standardized Dowel Load Transfer Systems for Jointed Concrete Pavements," which are available through the National Concrete Pavement Technology (CP Tech) Center

#### **PROJECT LEVEL PAVEMENT STRUCTURE** SUMMARY 2 Project Type: Street O Concrete O JPCP **Calculated Minimum Thickness** Analysis and Guidance Xequate load transfer over the life of the pavement. EDIT DESIGN DETAILS 5.83 5.83 h concrete pavements that have an initial design vels that require such thicknesses for fatigue **Recommended Design Thickness** DESIGN NAME OWNER/AGENCY ting of the joints if load transfer devices are not de S&R Example 1 ACPA h 8 inches (200 mm), load transfer devices are DESIGNERS NAME PROJECT DESCRIPTION materials (e.g., stainless or microcomposite steel, Eric Ferrebee 6.00 6.00 verse joints in jointed plain concrete pavements, ROUTE load transfer device. Typical size recommendations Maximum Joint Spacing Overland Parkway ZIP CODE (Project location) My Designs Dowel Bar Size, in. 11 11 Dowel not recommended 1.00 in. 1.25 in. DOWNLOAD AND VIEW REPORT 1.50 in. Required load transfer device size and spacing can, however, vary based on load transfer technology geometry and material (see manufacturer's recommendations), and some non-uniform spacings offer opportunities to optimize/minimize steel PavementDesigner.org content at the joints while causing minimal impacts on pavement responses (see ACPA's DowelCAD 2.0). Other exceptions also exist, like the lack of a need for load transfer devices in bonded concrete overlays on asphalt or composite pavements. The National Concrete Consortium (NCC) also has developed, "Recommendations for Standardized Dowel Load Transfer

Tech) Center

Systems for Jointed Concrete Pavements," which are available through the National Concrete Pavement Technology (CP

![](_page_54_Picture_1.jpeg)

d.

![](_page_54_Picture_3.jpeg)

![](_page_54_Picture_5.jpeg)

|   | Concrete O     | Street O  | Project Type: S | -     |
|---|----------------|-----------|-----------------|-------|
| Pavem<br>Project Description                                | nimum Thicknes | lated Min | Calcul          | å     |
| Project Name:<br>Designer's Name:                           | Undo           |           | Doweled         | N. N. |
| Project Description:  | 5.8            | in        | 5.83            |       |
| Design Summary<br>Recommended Des<br>Calculated Minimur     | Design Thickne | mended    | Recom           |       |
| Pavement Struct   | Undo           |           | Doweled         |       |
| SUBBASE<br>Calculated Composite K                           | 6.0            | in        | 6.00            |       |
|   | Joint Spacing  | aximum J  | Ma              |       |
| Granular Base   | Undo           |           | Doweled         | -     |
|   | 1              | ft        | 11              |       |
| CONCRETE<br>28-Day Flex Strength:<br>Modulus of Elasticity: | Designer.      | ment      | Paver           |       |
| Project Level   |                |           |                 |       |
| Spectrum Type:  |                |           |                 | -     |

| Paveme | entDesig | ner.org |
|--------|----------|---------|

#### ct Description

| Project Name:    | S&R Example 1 | Owner: | ACPA             | Zip Code: |
|------------------|---------------|--------|------------------|-----------|
| Designer's Name: | Eric Ferrebee | Route: | Overland Parkway |           |
|                  |               |        |                  |           |

#### Description:

| ign Summary                 | Doweled  | Undoweled |                        | Doweled | Undoweled |
|-----------------------------|----------|-----------|------------------------|---------|-----------|
| commended Design Thickness: | 6.00 in. | 6.00 in.  | Maximum Joint Spacing: | 11 ft.  | 11 ft.    |
| culated Minimum Thickness:  | 5.83 in. | 5.83 in.  |                        |         |           |

psi

4

#### ment Structure

| SUBBASE<br>Calculated Composite K-Value of Su | ubstructure:   | 260 psi/in    |        |
|---|----------------|---------------|--------|
| Layer Type                                    |                | Resilient M   | odulus |
| JO  | INTED PLAIN CO | DNCRETE SURFA | CE     |
| Granular Base                                 | ~)             | 25,000        | F      |

#### Flex Strength: 550 psi us of Elasticity: 4000000 psi

TRAFFIC

USER DEFINED TRAFFIC

Design Life:

Trucks Per Day:

Collector

25 years

100

Edge Support: Macrofibers in Concrete: N

SUBGRADE

|    | SUBGRADE          |
|----|-------------------|
| es | Known MRSG Value: |
| lo |                   |

GLOBAL

Avg Trucks/Day in Design Lane Over the Design Life: 56

% Slabs Cracked at End of Design Life:

Reliability:

#### 5,000 psi

85 %

15 %

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#### 1.00 in. 1.25 in. 1.50 in. d on load transfer technology geometry and material

s offer opportunities to optimize/minimize steel ses (see ACPA's DowelCAD 2.0). Other exceptions crete overlays on asphalt or composite pavements. nendations for Standardized Dowel Load Transfer the National Concrete Pavement Technology (CP

#### DESIGN SUMMARY REPORT FOR

JOINTED-PLAIN CONCRETE PAVEMENT (JPCP)

Layer Thickness

#### DATE CREATED:

Wed Jan 30 2019 01:17:06 GMT-0600 (Central Standard Time)

![](_page_54_Picture_26.jpeg)

SUMMARY

uate load transfer over the life of the pavement. procrete pavements that have an initial design s that require such thicknesses for fatigue of the joints if load transfer devices are not inches (200 mm), load transfer devices are

iterials (e.g., stainless or microcomposite steel, se joints in jointed plain concrete pavements, d transfer device. Typical size recommendations

Dowel Bar Size, in.

Dowel not recommended

GENERATE REPORT

| Privacy Policy |  |
|----------------|--|

![](_page_55_Picture_0.jpeg)

#### DESIGN SUMMARY REPORT FOR

JOINTED-PLAIN CONCRETE PAVEMENT (JPCP)

DATE CREATED:

Thu Oct 04 2018 15:10:11 GMT-0500 (Central Daylight Time)

#### Project Description

| Project Name:        | ARDOT - I-30 Calcula | tedwier: | undefined | Zip Code: | undefined |
|----------------------|----------------------|----------|-----------|-----------|-----------|
| Designer's Name:     | undefined            | Route:   | undefined |           |           |
| Project Description: | undefined            |          |           |           |           |

#### Design Summary

| 2 congri cummuny              | Doweled  | Undoweled |                        | Doweled | Undoweled |
|-------------------------------|----------|-----------|------------------------|---------|-----------|
| Recommended Design Thickness: | 8.50 in. | 8.50 in.  | Maximum Joint Spacing: | 15 ft.  | 15 ft.    |
| Calculated Minimum Thickness: | 8.43 in. | 8.43 in.  |                        |         |           |

#### Pavement Structure

#### SUBBASE

![](_page_55_Figure_11.jpeg)

| CONCRETE               |             |                          |     | SUBGRADE              |           |
|------------------------|-------------|--------------------------|-----|-----------------------|-----------|
| 28-Day Flex Strength:  | 630 psi     | Edge Support:            | Yes | R-Value:              | 20        |
| Modulus of Elasticity: | 3500000 psi | Macrofibers in Concrete: | No  | Calculated MRSG Value | 4,305 psi |

#### Project Level

| TRAFFIC                   |                | GLOBAL                                    |                     |
|---------------------------|----------------|---|---------------------|
| Spectrum Type:            | Major Arterial | Reliability:                              | 90 %                |
| Design Life:              | 20 years       | % Slabs Cracked at End of Design Life:    | 5%                  |
| USER DEFINED              | TRAFFIC        |   |                     |
| Trucks Per Day:           | 7,860          | Avg Trucks/Day in Design Lane Over the D  | esign Life: 2,596   |
| Traffic Growth Rate %:    | 1 % per year   | Total Trucks in Design Lane Over the Desi | gn Life: 18,964,076 |
| Directional Distribution: | 50 %           |   |                     |
| Design Lane Distribution: | 60 %           |   |                     |

![](_page_55_Picture_15.jpeg)

#### Design Inputs

#### Design Life: 20 years

Design Type: JPCP

Pavement construction: June, 2020 Traffic opening: September, 2020

Existing construction:

Climate Data 34.747, -92.233 Sources (Lat/Lon)

| Design Structur | e                        |                |                     |      | Traffic         |              |
|-----------------|--------------------------|----------------|---------------------|------|-----------------|--------------|
| Layer type      | Material Type            | Thickness (in) | Joint Design:       |      |                 | Heavy Trucks |
| PCC             | JPCP Default             | 9.0            | Joint spacing (ft)  | 15.0 | Age (year)      | (cumulative) |
| Flexible        | Default asphalt concrete | 1.0            | Dowel diameter (in) | 1.25 | 2020 (initial)  | 7,860        |
| Cement_Base     | Cement stabilized        | 6.0            | Slab width (ft)     | 12.0 | 2030 (10 years) | 9,775,300    |
| Subgrade        | A-7-6                    | 10.0           |                     |      | 2040 (20 years) | 22,134,400   |
| Subgrade        | A-7-6                    | Semi-infinite  |                     |      |                 |              |

#### Design Outputs

#### Distress Prediction Summary

| Distress Type                            | Distress @ Specified<br>Reliability |           | Reliability (%) |          | Criterion |  |
|--|-------------------------------------|-----------|-----------------|----------|-----------|--|
|  | Target                              | Predicted | Target          | Achieved | sausnedr  |  |
| Terminal IRI (in/mile)                   | 172.00                              | 117.99    | 90.00           | 99.92    | Pass      |  |
| Mean joint faulting (in)                 | 0.12                                | 0.07      | 90.00           | 99.90    | Pass      |  |
| JPCP transverse cracking (percent slabs) | 5.00                                | 4.61      | 90.00           | 91.91    | Pass      |  |

#### Distress Charts

![](_page_55_Figure_26.jpeg)

| 0.14   | Faulting  |
|--------|---|
| 0.13   | 0.12  |
| · 81   |   |
| C D.DK |   |
| 20.08  |   |
| 0.04   | 0.0   |
| 0.02   | and the second se |
| ٥      |   |
|        | Revenue Age (Meter)   |

![](_page_55_Figure_28.jpeg)

- Threshold Value ..... @ Specified Reliability ..... @ 50% Reliability

![](_page_55_Picture_30.jpeg)

![](_page_55_Picture_32.jpeg)

![](_page_56_Figure_0.jpeg)

### **INTERMODAL DESIGN**

### Intermodal Design

![](_page_57_Picture_1.jpeg)

![](_page_57_Picture_2.jpeg)

# What Designs are Available for Heavy Intermodal/Industrial Vehicles

- ACI 330.2R-17 Guide for the Design and Construction of Concrete Site Paving for Industrial and Trucking Facilities
  - Uses design tables (Mainly for Trucks)
  - Lists additional design software:
    - ACPA StreetPave
    - Pavement ME
    - TCPavements / Optipave
    - ACPA AirPave

![](_page_58_Picture_8.jpeg)

### Intermodal Design with PavementDesigner

- Design for a CAT 986 Loader
  - 130,000 lb
  - Wheel base = 12.5 ft
  - Axle width = 10 ft
  - Tire Pressure = 90 psi

![](_page_59_Picture_6.jpeg)

| Engine                  |                        |                          | Operating Specifications                   |             |           |
|-------------------------|------------------------|--------------------------|--|-------------|-----------|
| Engine Model            | Cat <sup>®</sup> C15 A | CERTIM                   | Rated Payload - Quarry Face                | 10 tonnes   | 11 tons   |
| Gross Power - ISO 14396 | 329 KW                 | 441 hp                   | Rated Payload - Loose Material (Standard)  | 12.7 tonnes | 14 tons   |
| Net Power - SAE J1349   | 305 kW                 | 409 hp                   | Rated Payload - Loose Material (High Lift) | 11 tonnes   | 12,1 tons |
| Buckets                 |                        |                          | Operating Weight                           | 43717 kg    | 96,379 lb |
| Bucket Capacities       | 5-10.3 m <sup>2</sup>  | 6.5-13.5 yd <sup>1</sup> | N 8 122 122 1                              |             |           |

![](_page_60_Picture_0.jpeg)

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![](_page_61_Picture_0.jpeg)

#### Select Project Type

LOGOUT

![](_page_61_Picture_2.jpeg)

![](_page_61_Picture_3.jpeg)

New Design

![](_page_61_Picture_5.jpeg)

0

![](_page_61_Picture_7.jpeg)

![](_page_61_Picture_9.jpeg)

![](_page_61_Picture_11.jpeg)

#### INTERMODAL

Concrete Industrial and Intermodal facilities offer a Iong-lasting pavement solution for non-over the road traffic. This may include forklifts, loaders, and other vehicles that use pneumatic tires and hard-rubber/plastic tires only. Facilities that have truck or bus traffic should use the parking or street design modules.

METHODOLOGY: ACPA AirPave

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#### LOGOUT

#### 1 PROJECT LEVEL

#### 2 PAVEMENT STRUCTURE

3 SUMMARY

Project Type: Intermodal

| $\sim$ |  |
|--------|--|
|        |  |
| Home   |  |

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|     | t i    |  |
|-----|--------|--|
| New | Design |  |

**G** Resources

![](_page_62_Picture_9.jpeg)

| Name   | # of Wheels | Gross Weight (lbs) | Contact<br>Pressure | (psi) Contact Area (in²) |  |
|--|-------------|--------------------|---------------------|--------------------------|--|
| Forklift - Clarklift C500/Y800CH                 | 2           | 190653             | 80                  | 566                      |  |
| Forklift - Clarklift C500/Y950 CH                | 2           | 217937             | 80                  | 647                      |  |
| Container Handler - Kalmar LM                    | 1           | 204168             | 130                 | 746                      |  |
| Aerial Lift - Marathon Letoureau Model<br>2682   | 1           | 243032             | 80                  | 1443                     |  |
| Straddle Carrier - Marathon Letoureau SST<br>100 | 1           | 229200             | 95                  | 1146                     |  |
| Transtainer Crane - Paceco RT Transtainer        | 1           | 252960             | 124                 | 969                      |  |
| Generic - Straddle Carrier                       | 1           | 60211              | 110                 | 260                      |  |
| Container Truck - Taylor TEC - 950L              | 2           | 223225             | 94                  | 564                      |  |
| Container Truck - Taylor TEC - 155H              | 2           | 72716              | 110                 | 157                      |  |
| Container Truck - Taylor TEC - 155L              | 2           | 71326              | 110                 | 154                      |  |
| Container Handler - Taylor TYTC - 1100S          | 2           | 285120             | 108                 | 627                      |  |
| Forklift - Valmet TD 1812                        | 2           | 104084             | 80                  | 309                      |  |
| Container Handler - Valmet TD 4212               | 2           | 206484             | 80                  | 613                      |  |
| Wheel Loader - CAT 986H                          | 4           | 130358             | 90                  | 172                      |  |

SELECT INTERMODAL PROJECT VEHICLES

![](_page_62_Figure_11.jpeg)

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SAVE PAVE

PAVEMENT STRUCTURE

![](_page_63_Figure_0.jpeg)

#### LOGOUT

and the second second

#### 1 PROJECT LEVEL

![](_page_64_Picture_3.jpeg)

Project Type: Intermodal

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New Design

My Designs

**G** Resources

> **?** Support

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| Name   | # of Wheels | Gross Weight (194 | <sup>s)</sup> Contact<br>Pressure | (psi) Contact Area (in <sup>2</sup> ) |
|--|-------------|-------------------|-----------------------------------|---------------------------------------|
| 2682   | 1           | 243032            | 80                                | 1443                                  |
| Straddle Carrier - Marathon Letoureau SST<br>100 | 1           | 229200            | 95                                | 1146                                  |
| Transtainer Crane - Paceco RT Transtainer        | 1           | 252960            | 124                               | 969                                   |
| Generic - Straddle Carrier                       | 1           | 60211             | 110                               | 260                                   |
| Container Truck - Taylor TEC - 950L              | 2           | 223225            | 94                                | 564                                   |
| Container Truck - Taylor TEC - 155H              | 2           | 72716             | 110                               | 157                                   |
| Container Truck - Taylor TEC - 155L              | 2           | 71326             | 110                               | 154                                   |
| Container Handler - Taylor TYTC - 1100S          | 2           | 285120            | 108                               | 627                                   |
| Forklift - Valmet TD 1812                        | 2           | 104084            | 80                                | 309                                   |
| Container Handler - Valmet TD 4212               | 2           | 206484            | 80                                | 613                                   |
| Wheel Loader - CAT 986H                          | 4           | 130358            | 90                                | 172                                   |
| Wheel Loader - CAT 993K                          | 4           | 427789            | 200                               | 254                                   |
| conveyor tan x dual y                            | 4           | 157080            | 102                               | 385 🗹                                 |
| Example  | 2           | 100000            | 100                               | 500 📝                                 |
| MO/KS Test Vehicle                               | 4           | 130000            | 90                                | 360                                   |

SELECT INTERMODAL PROJECT VEHICLES

#### Add Custom Vehicle

Vehicle Name: Wheel Loader - CAT 986H Vehicle Image

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SAVE

![](_page_65_Picture_0.jpeg)

Project Level

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![](_page_66_Picture_0.jpeg)