

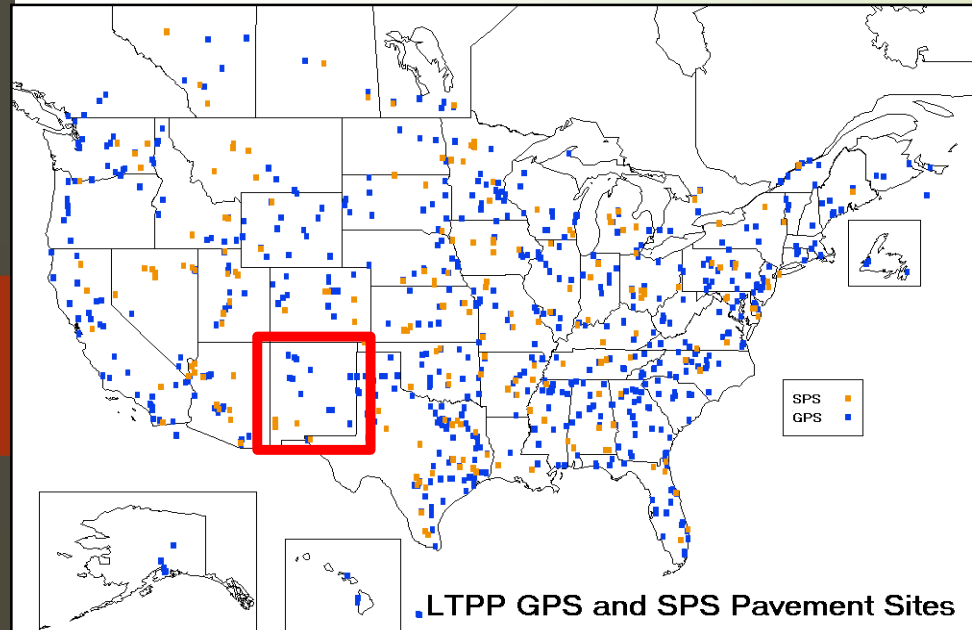
The background of the slide features a warm, golden sunset sky. In the foreground, the dark silhouettes of two cowboys on horseback are visible, facing each other. The central text is overlaid on this scene.

Arizona's Concrete Pavement Research Project (SPS-2)

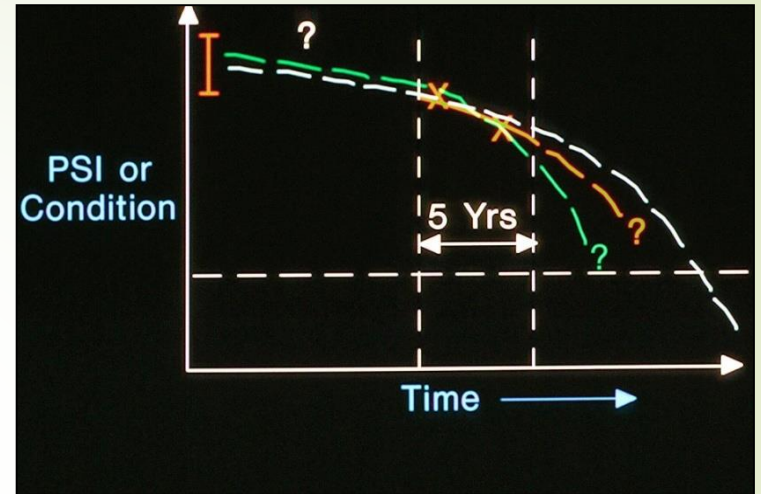
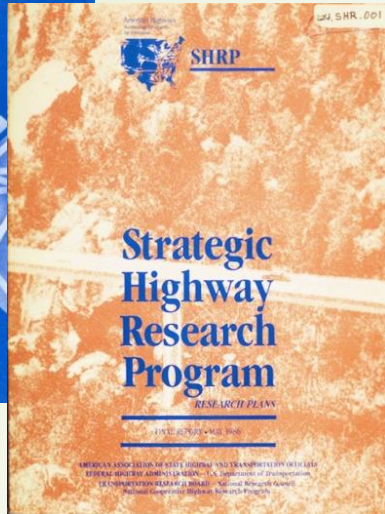
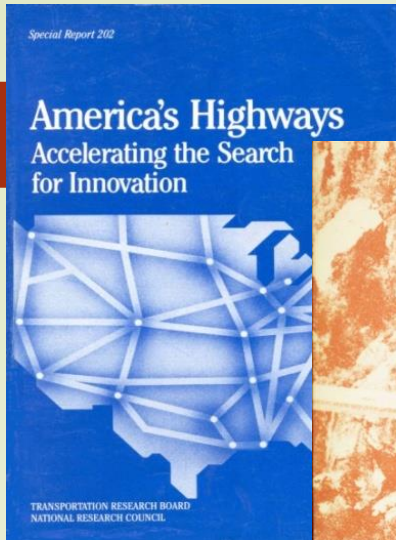
But First, What Is LTPP?



Long Term Pavement Performance (LTPP)



LTPP's GOAL is...



to provide answers
to


HOW and ***WHY***

pavements perform as they
do!

But First, What Is SPS-2?

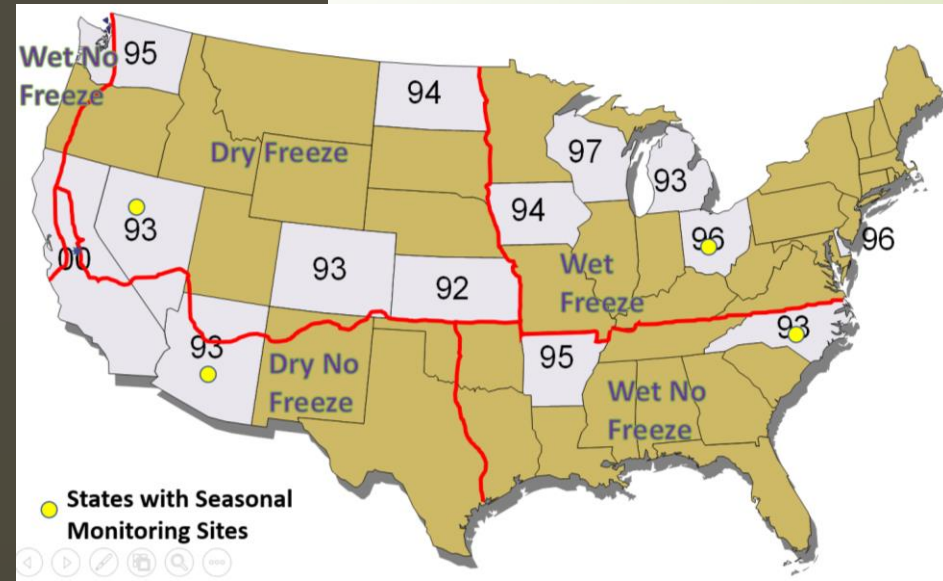
**Largest on Going
Concrete Pavement
Research Project in
the World**

**Strategic Study of
Structural Factors for
Rigid Pavements**

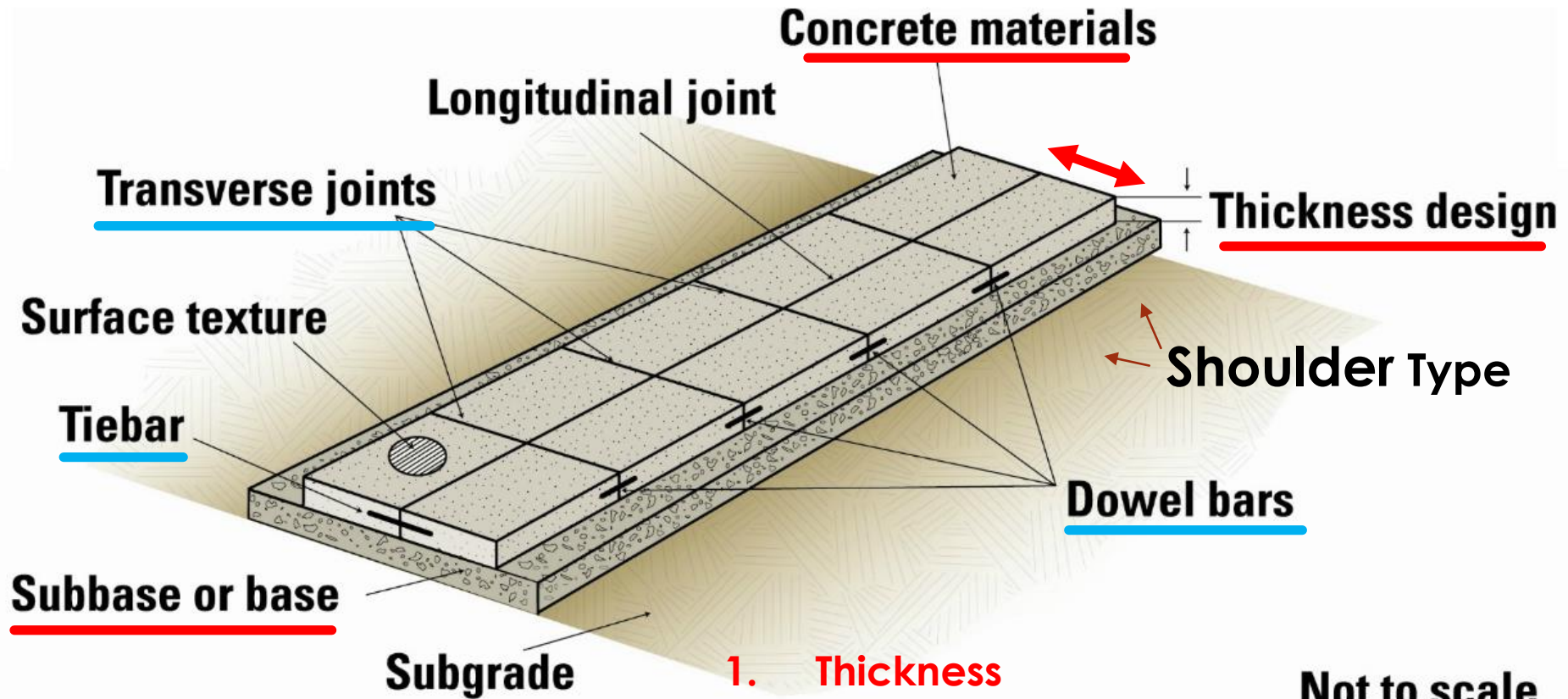
- 
- 1. Thickness**
 - 2. Base Type**
 - 3. Concrete Strength**
 - 4. Lane Width**
 - 5. Drainage**

How Was SPS-2 Deployed

- ▶ Statistical Design Called for 12 test sections to be constructed in each of 16 states (14 States)
- ▶ Statistical Design Called for 192 test sections to be built (168 Constructed)
- ▶ Statistical Design called for SPS-2 Core Experiment (12 TS) to have Four States in Each of Four Climate Zones (?)



PCCP Design Elements

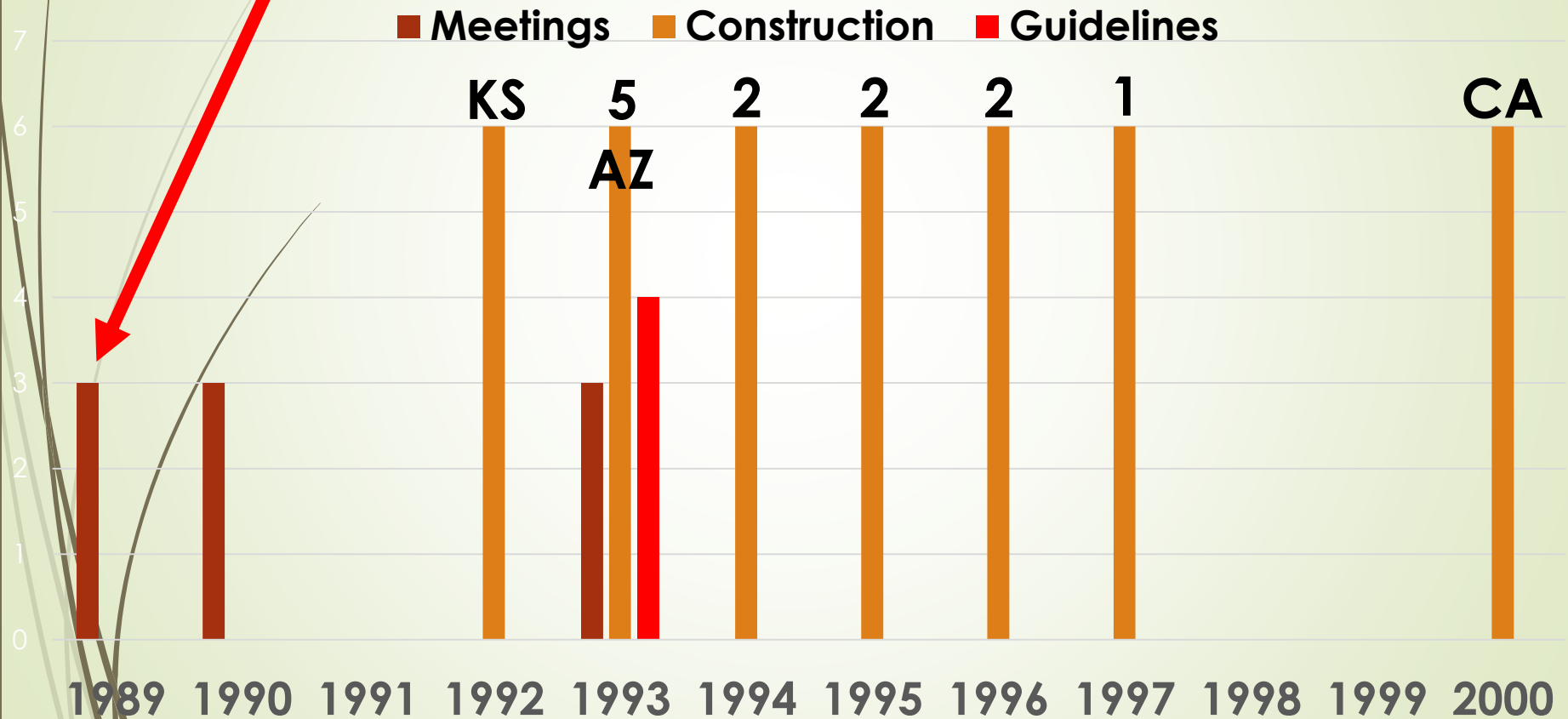


1. Thickness
2. Base Type
3. Concrete Strength
4. Lane Width
5. Drainage

Not to scale

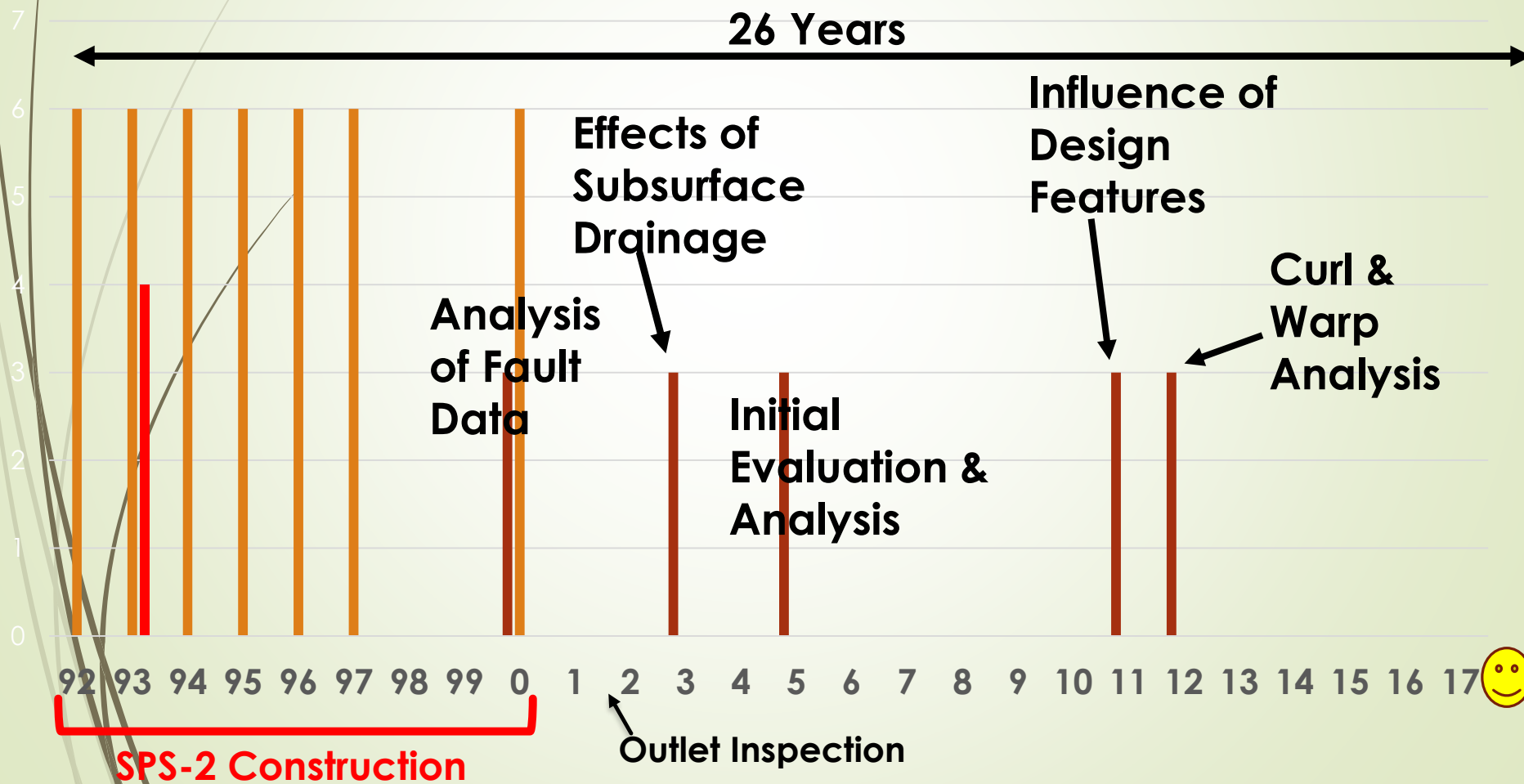
Time Line of SPS-2 Experiment

It is anticipated that only a few SPS-2 projects will be built during the 1990 construction season. The remaining test sites will be selected from the identified candidates scheduled for construction in 1991, or even 1992 if necessary

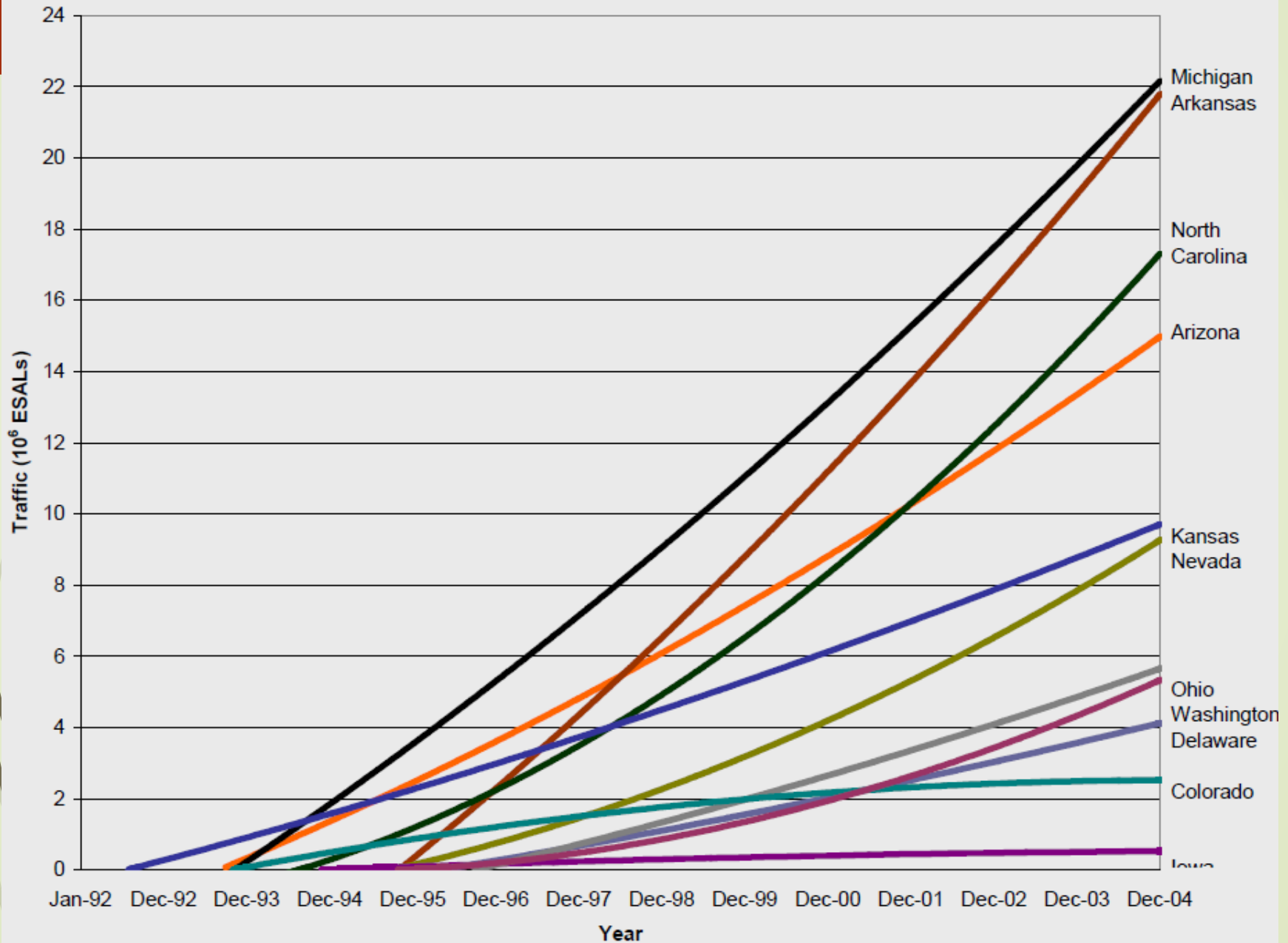


Time Line of SPS-2 Experiment

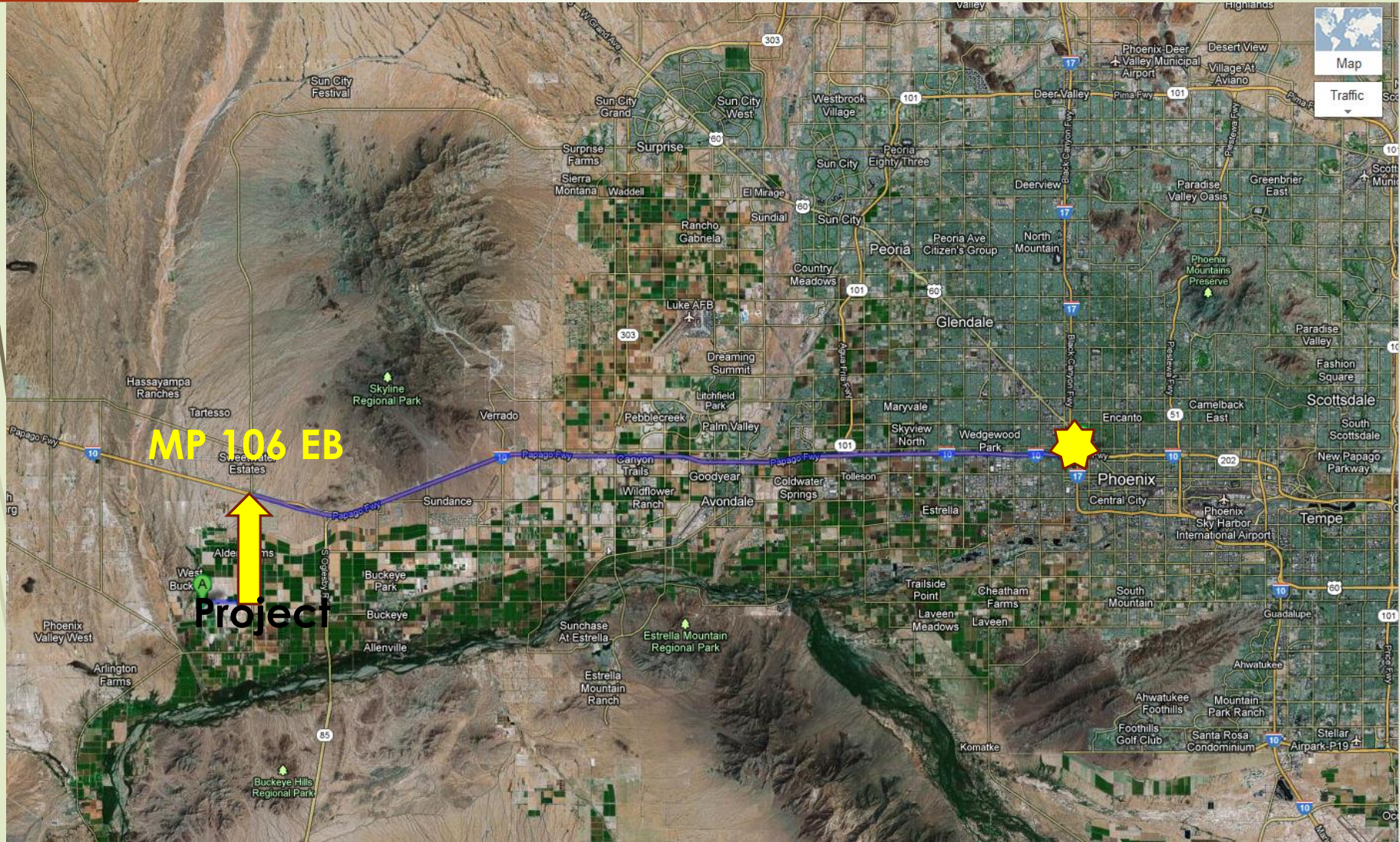
■ Reports ■ Construction ■ Guidelines



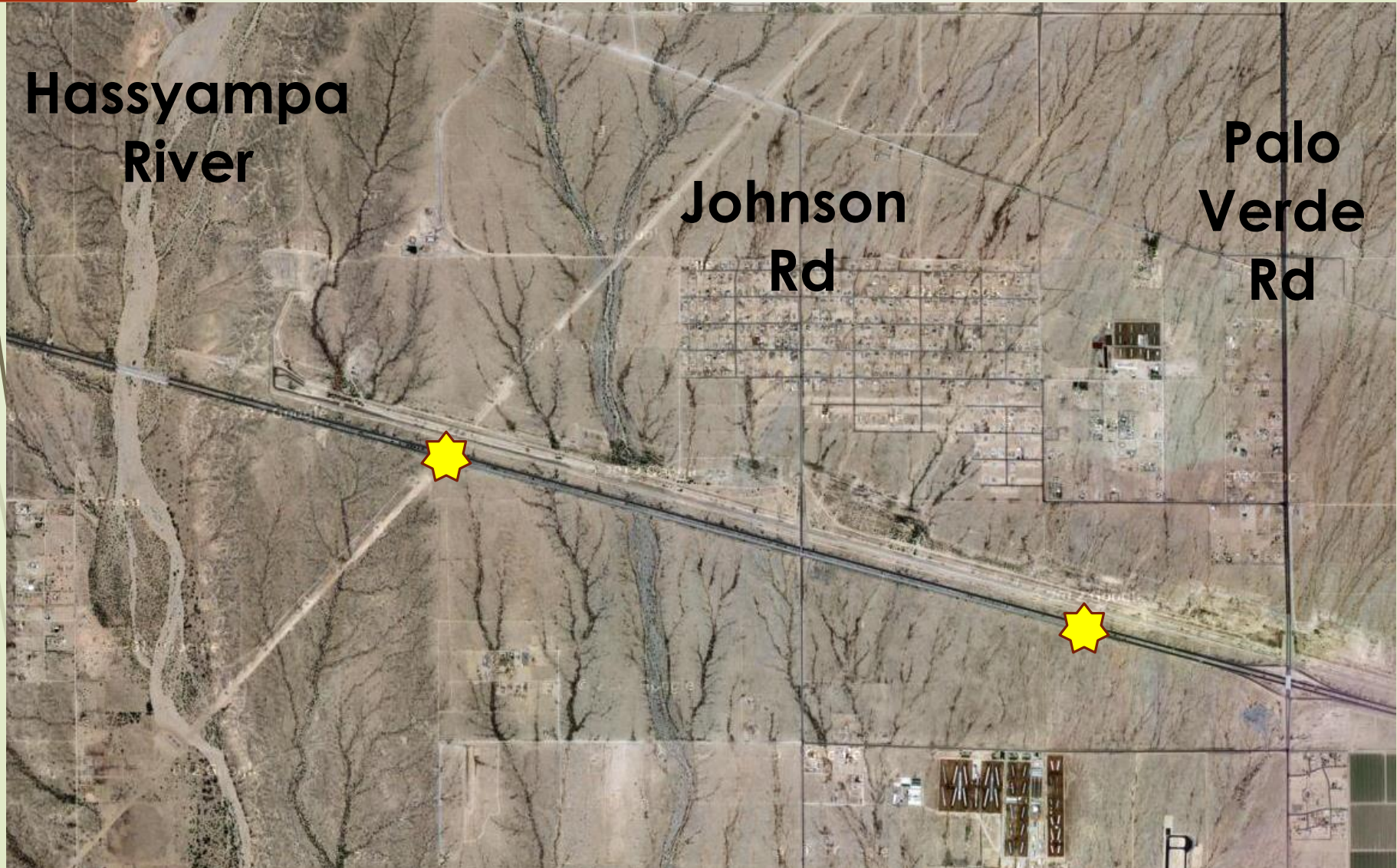
Traffic Levels on SPS-2 Experiments



The Arizona Concrete Pavement Experiment (SPS-2)

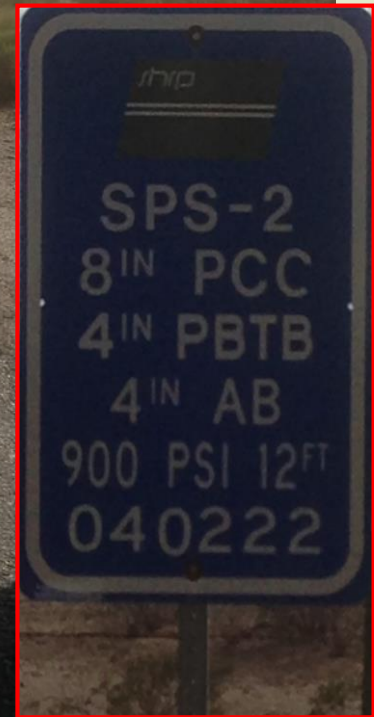


Google Earth Image of Test Sections



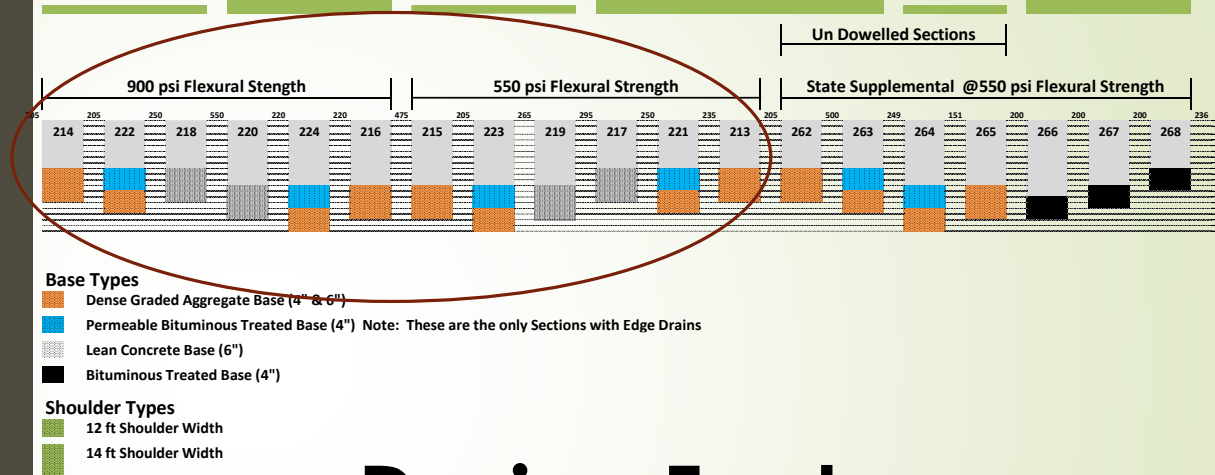
Approaching from the West End

Location of Test Section Signs at R/W Fence



MP 106 EB ↓ 611 ft

19 PCCP Test Sections

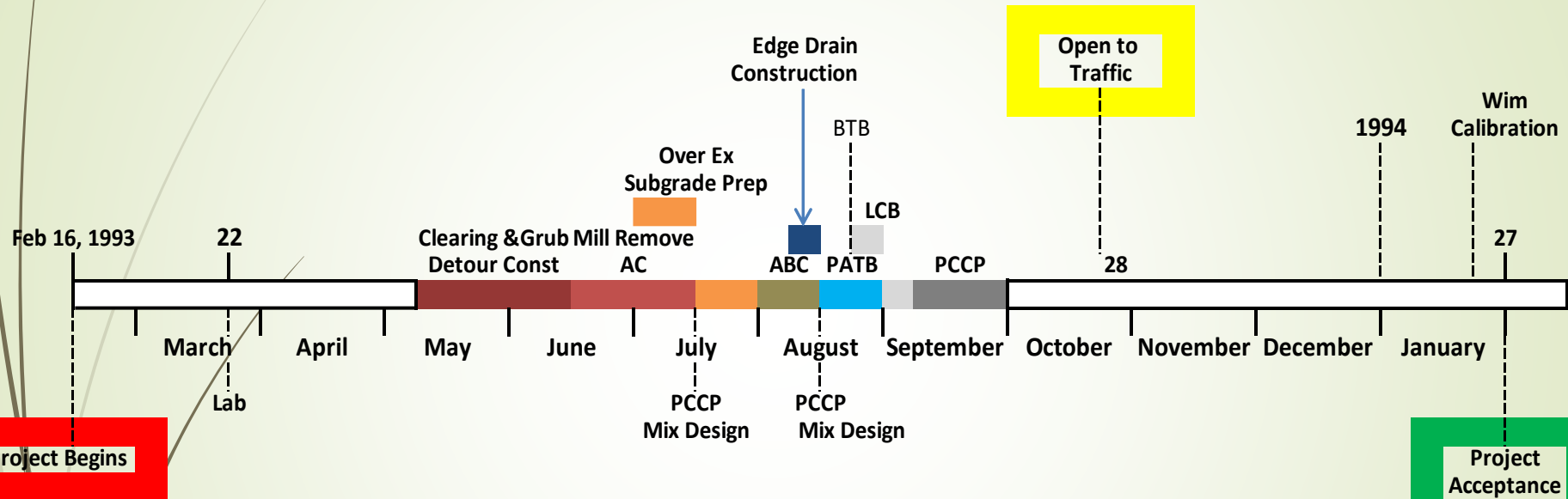


Test Section Layout

Design Features:

- PCCP Thickness- (2)
- Base Type- (3)
- Concrete Strength- (2)
- Lane Width- (2)
- Drained or Undrained

Arizona Project Construction Timeline (6 - 9 months)

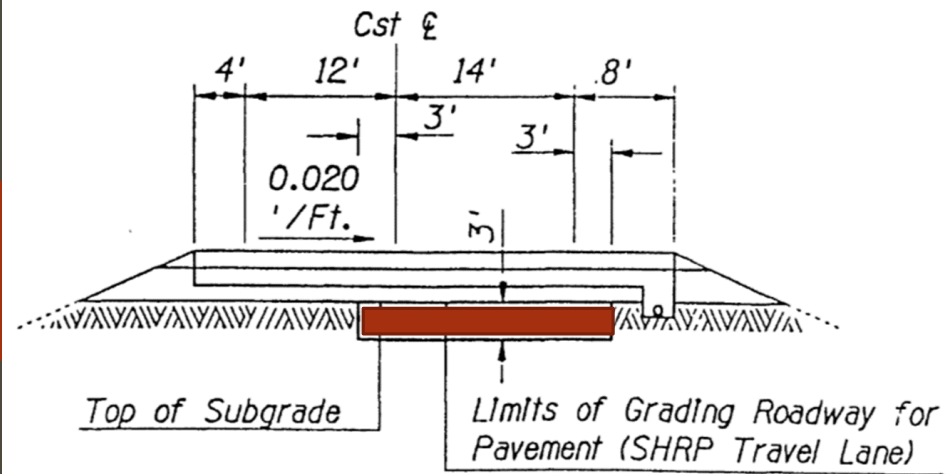


- Removing Existing EB AC and Constructing Detour onto WB
- Over Excavating Existing Subgrade 1 ft and Recompacting
- Constructing Edge Drains
- Constructing Aggregate Base, Lean Concrete Base, and Permeable Base
- Constructing 8", 11" and 12.5" Thick PCCP
- Constructing 550 and 900 psi Flexural Strength PCCP
- Constructed Doweled and Undoweled PCCP

Subgrade Construction

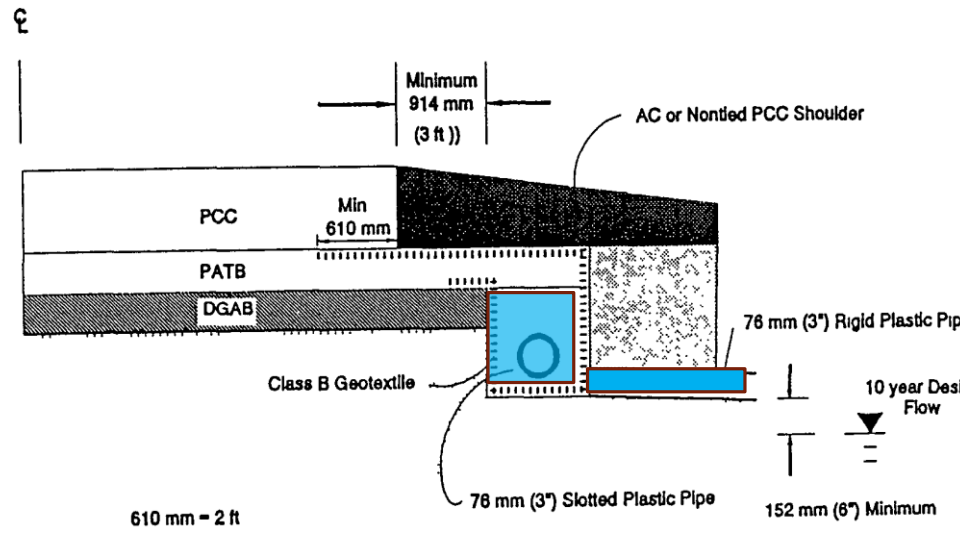


Subgrade Preparation



OVEREXCAVATION AND BACKFILL DETAIL

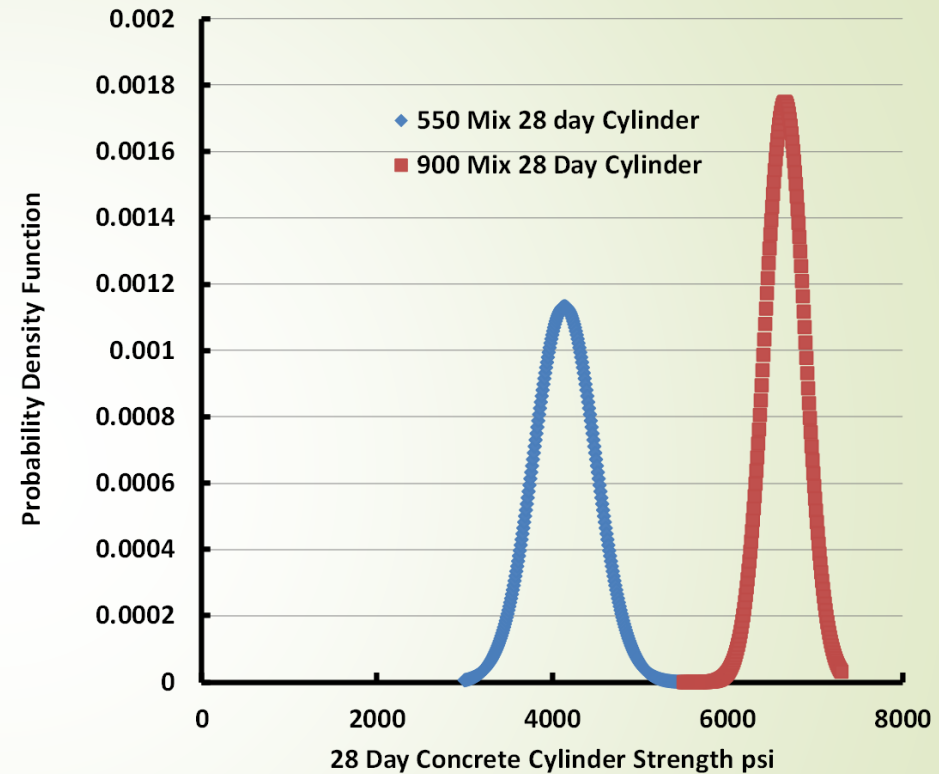
Drained and Undrained



Base Construction



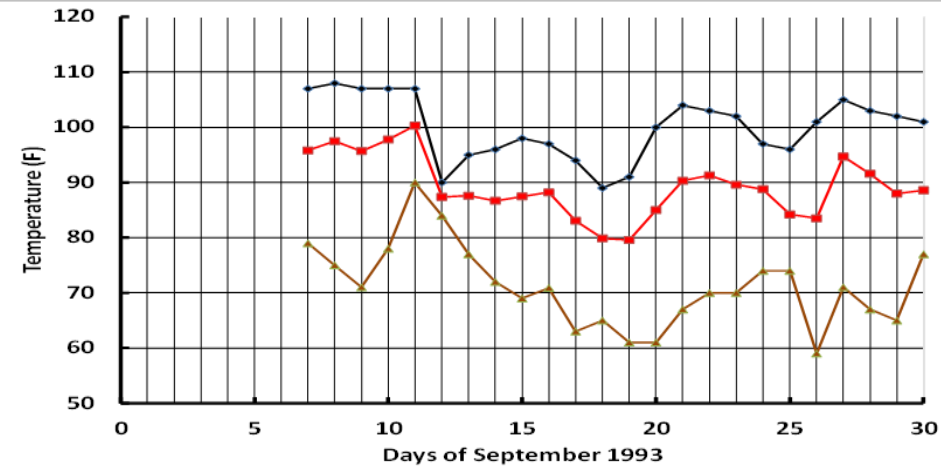
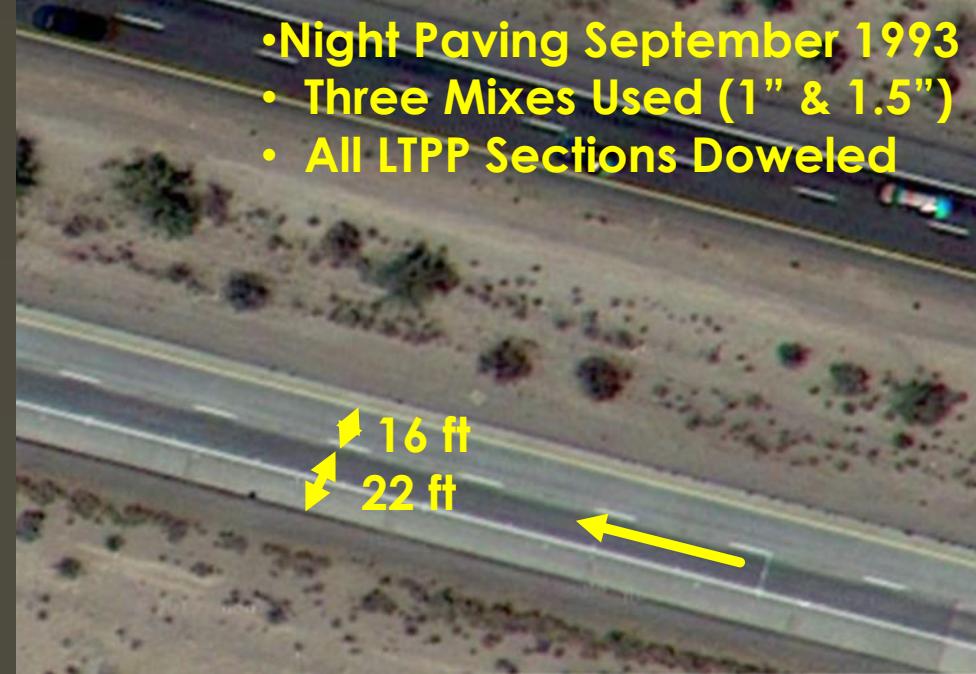
Concrete Strength



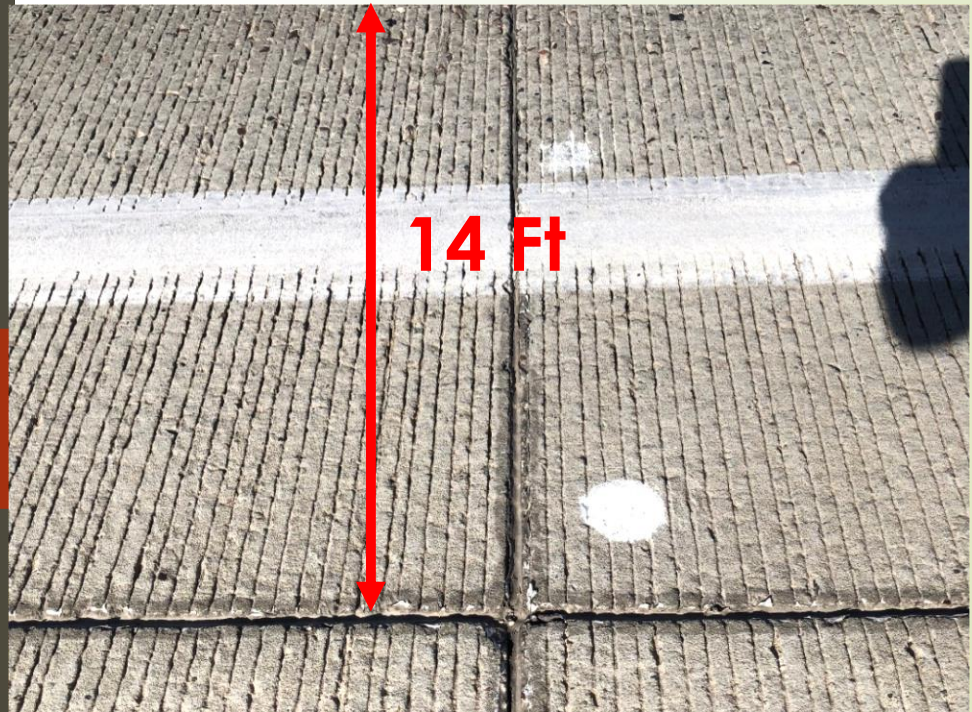
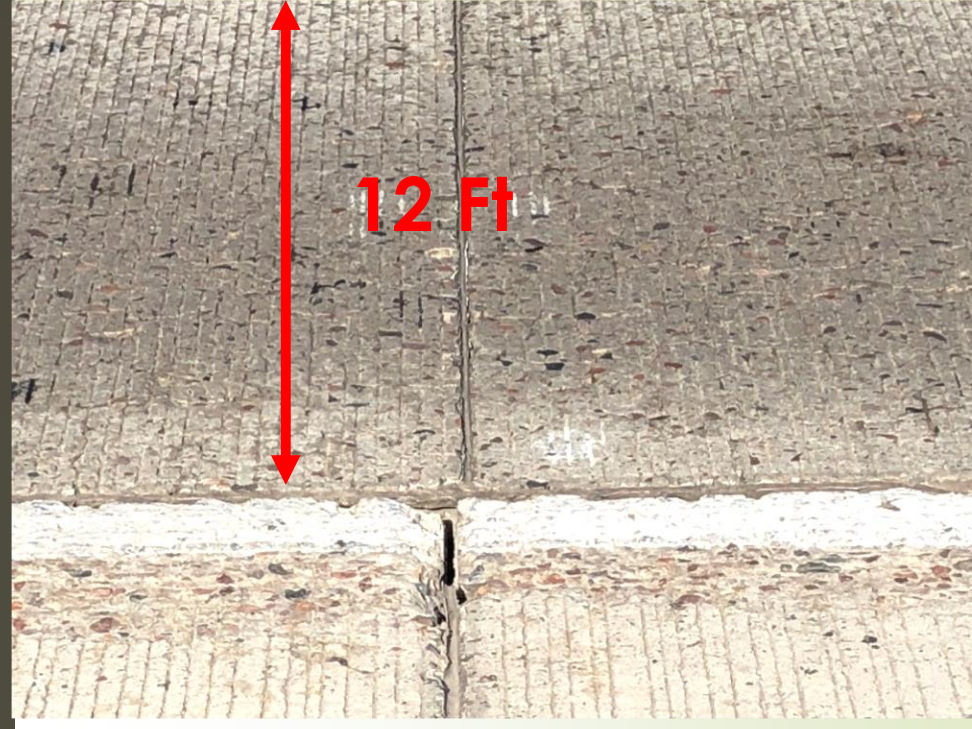
PCCP Thickness

8" & 11"

- Night Paving September 1993
- Three Mixes Used (1" & 1.5")
- All LTPP Sections Doweled



Lane Width



A bronze sculpture of Albert Einstein, seated on a stone ledge. The sculpture is highly detailed, showing his characteristic wild hair and beard. On the side of his right leg, several mathematical formulas are inscribed in a cursive script, including $E=mc^2$, $\Delta x \Delta p \geq \frac{\hbar}{2}$, and $\nabla \cdot \mathbf{E} = \rho$. The sculpture is set against a background of dense green foliage.

So What Have We Learned After 25 Years

Subgrade Construction

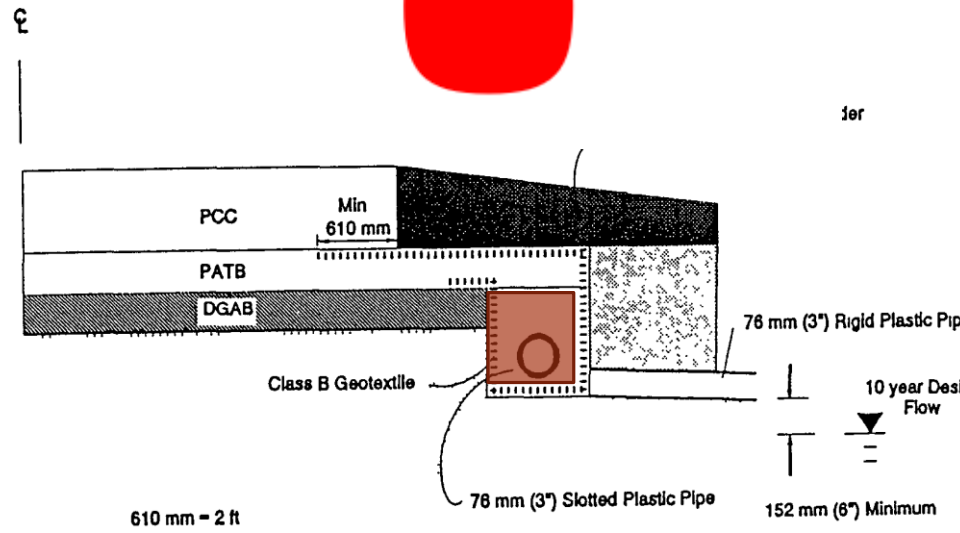


Shoulder

Travel Lane



Drained and Undrained



Base Type



Concrete Strength



550 PSI



900 PSI

Lane Width

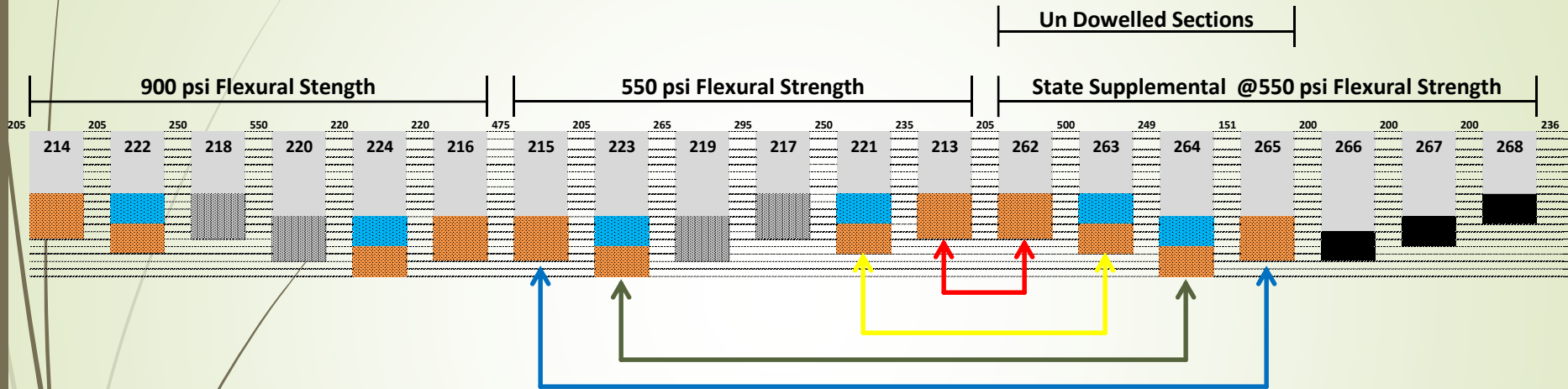


PCCP Thickness

8" & 11"

**Thicker is
Better**

Comparison of Doweled to Undoweled



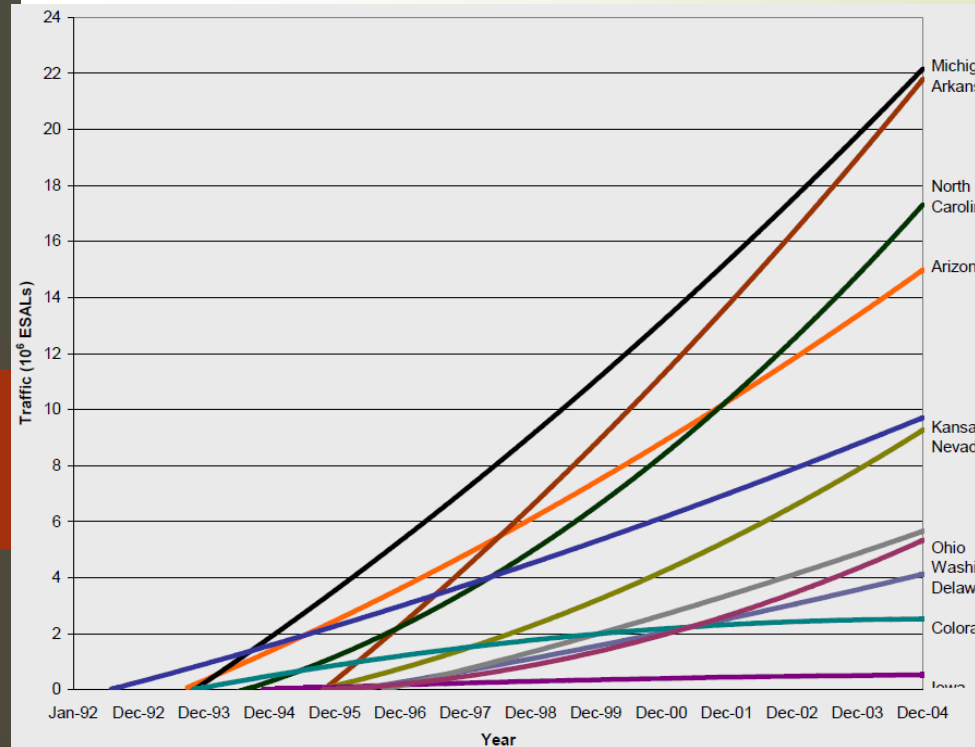
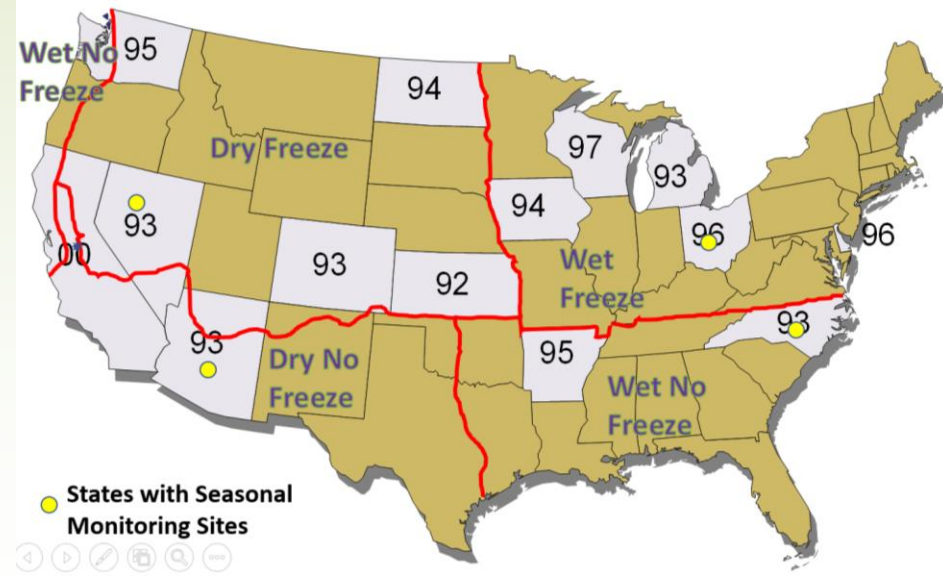
SPS-2 Core Experiment 12 TS

SPS-2A JPCP 6 TS

SPS-2B JRCP 12 TS

State Supplemental Sections

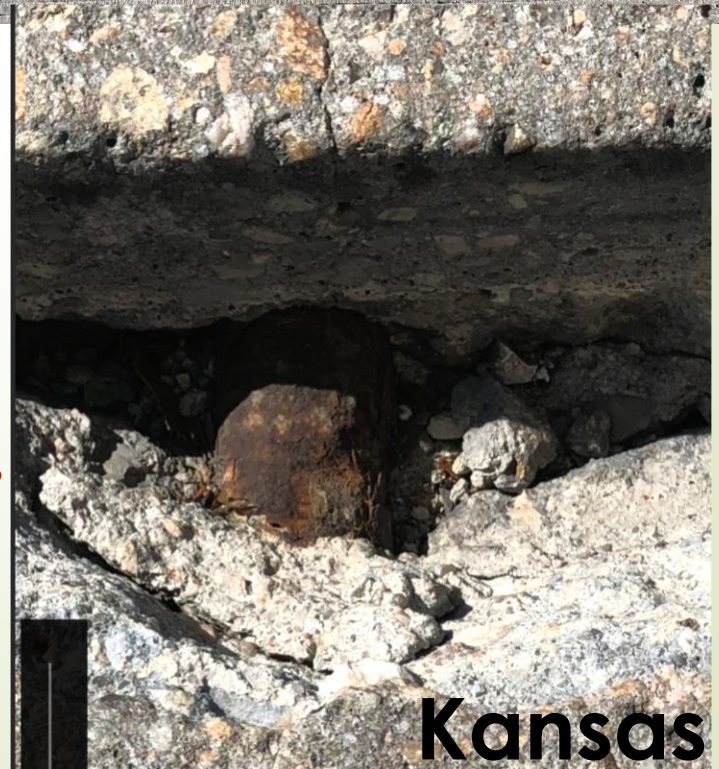
What About the Other SPS-2?



Cracking Over Dowels

8" PCCP

North Dakota



Kansas

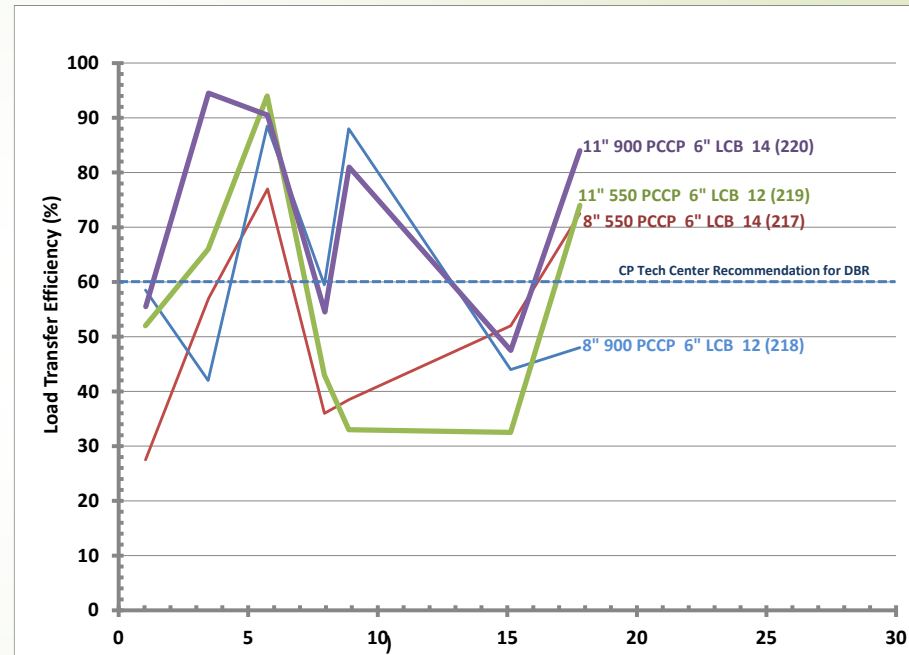
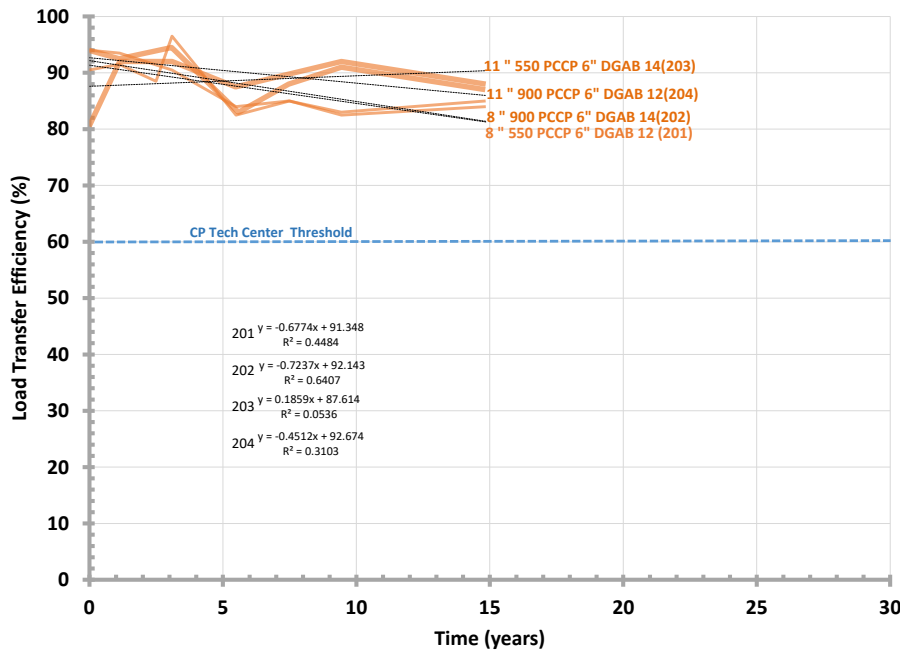
Shoulder Type

North Dakota

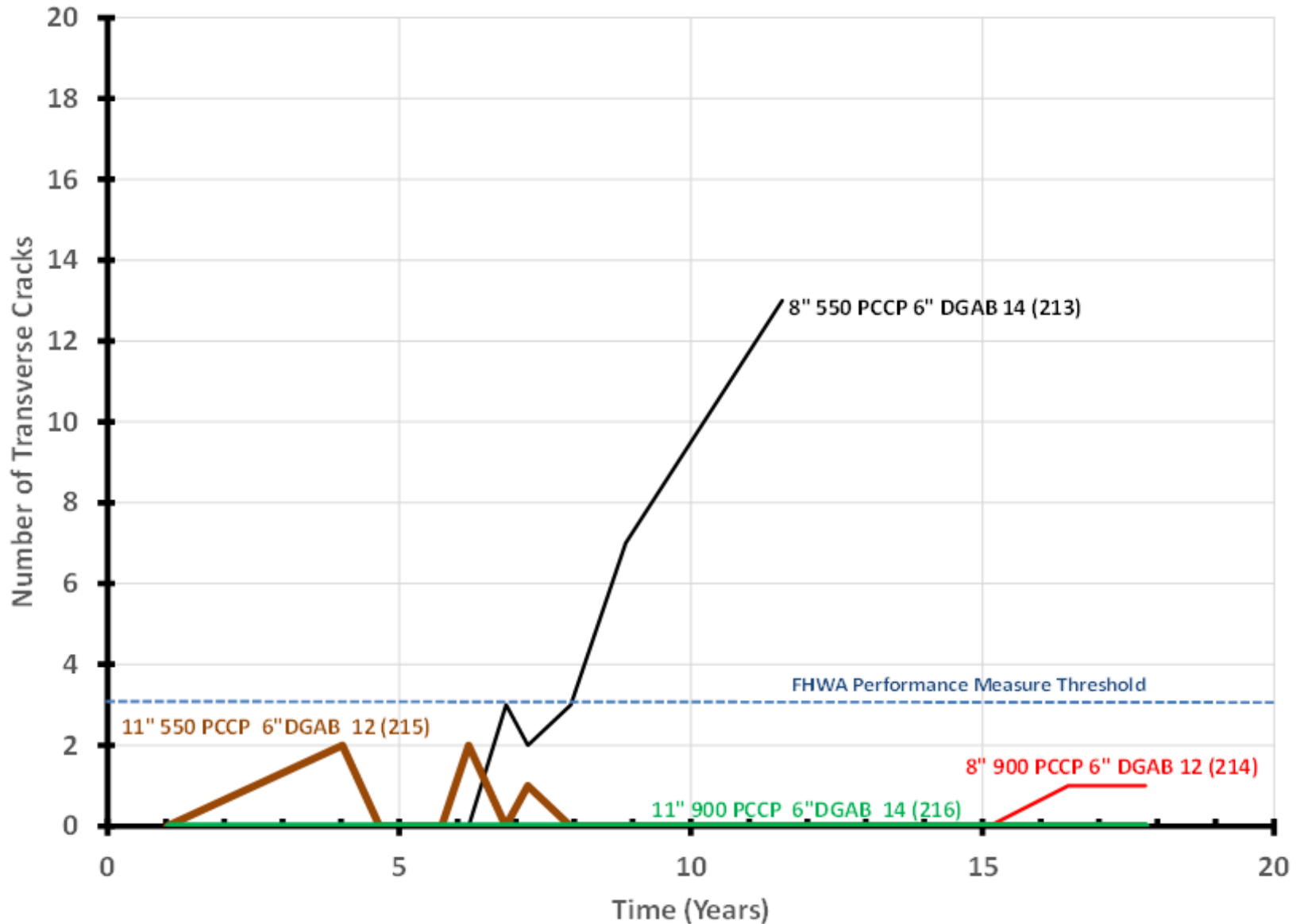


Wisconsin

Issues with LTE as Performance Measure



Transverse Crack Count as Performance Measure



Conclusions (My Opinions)

- **PATB Performed Best for Initial Smoothness and Rate of Progression of Roughness**
- **LCB performed worst with transverse cracking and most influence of Widened Shoulder**
- **550 psi Mix Out Performed 900 psi**
- **Widened Traffic Lanes Create a Higher Potential for Longitudinal Cracking**

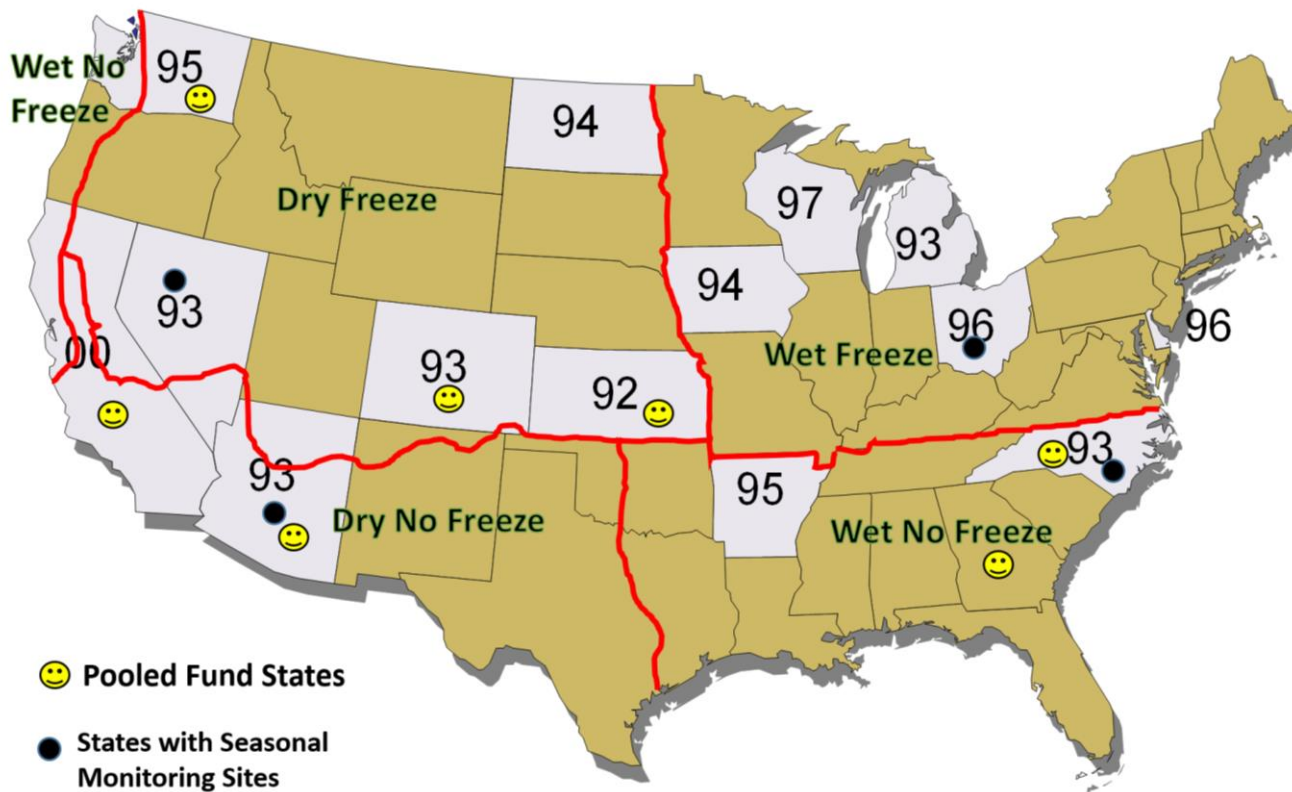
SPS-2 Pooled Fund Reports

- ▶ **NCE Report:**
 - ▶ **SPS-2 PAVEMENT PRESERVATION
EXPERIMENT COMPARISON OF PAVEMENT
AND ACTUAL PERFORMANCE**



SPS-2 Pooled Fund Reports

SPS-2 States



Arizona SPS-2 Tech Day





Questions?

Thank You!

The End!

